



VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



TOP-DOWN CONSTRUCTION METHOD



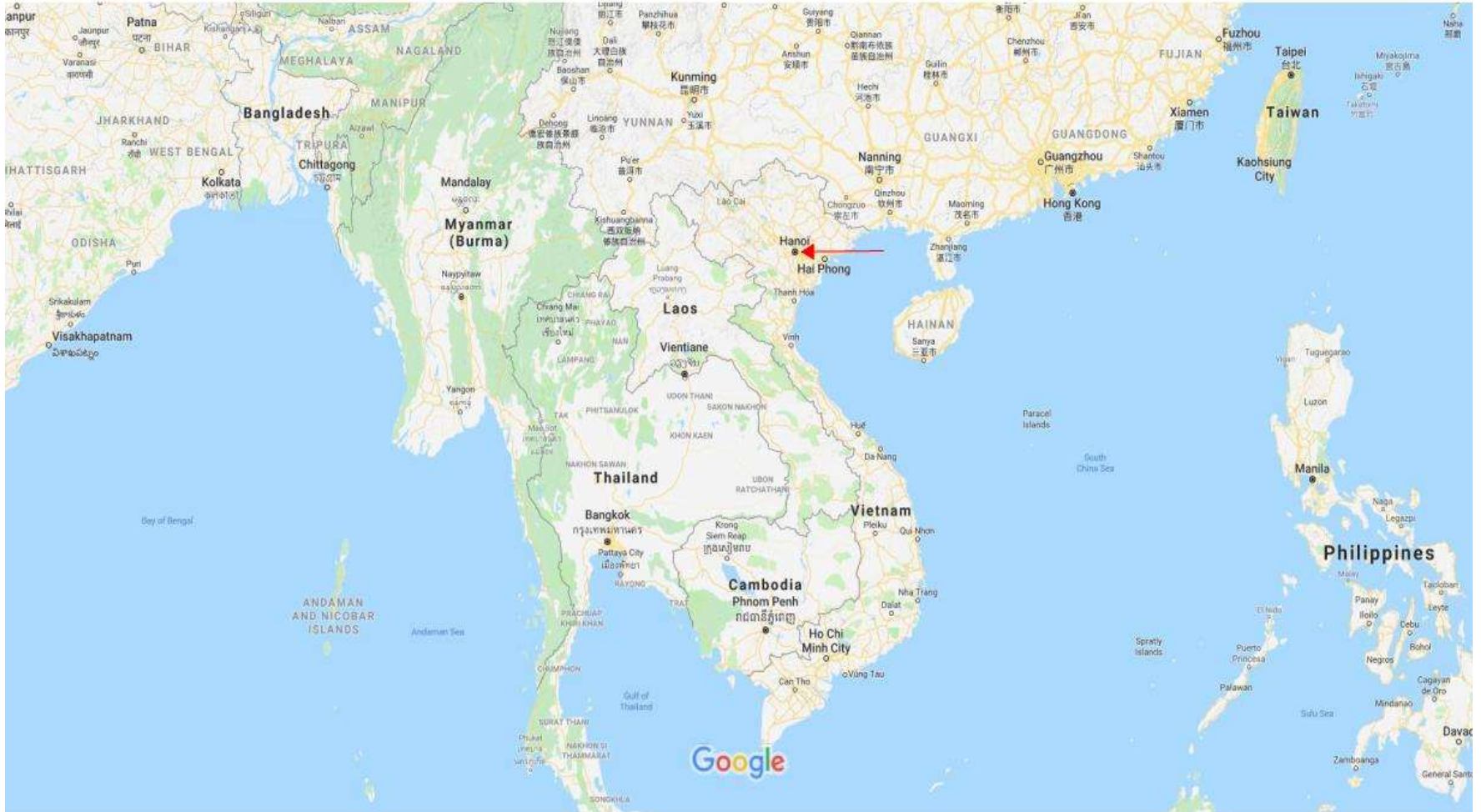
Prepared by: Constantinos Emmanouil Migiakis
December 2018

Construction Methods

- Top-Down, for High Rise buildings with more than 3 basement floors. Construction in parallel for superstructure and basement. Use of King posts (steel columns) embedded on top of RC piles, in order to temporarily support the superstructure and basement. Construction of basement, from top to bottom, after completion of ground slab
- Semi-top down. Construction of part of basement from top to bottom, use of king posts. Remaining part of basement constructed with bottom up.
- Bottom up, open excavation

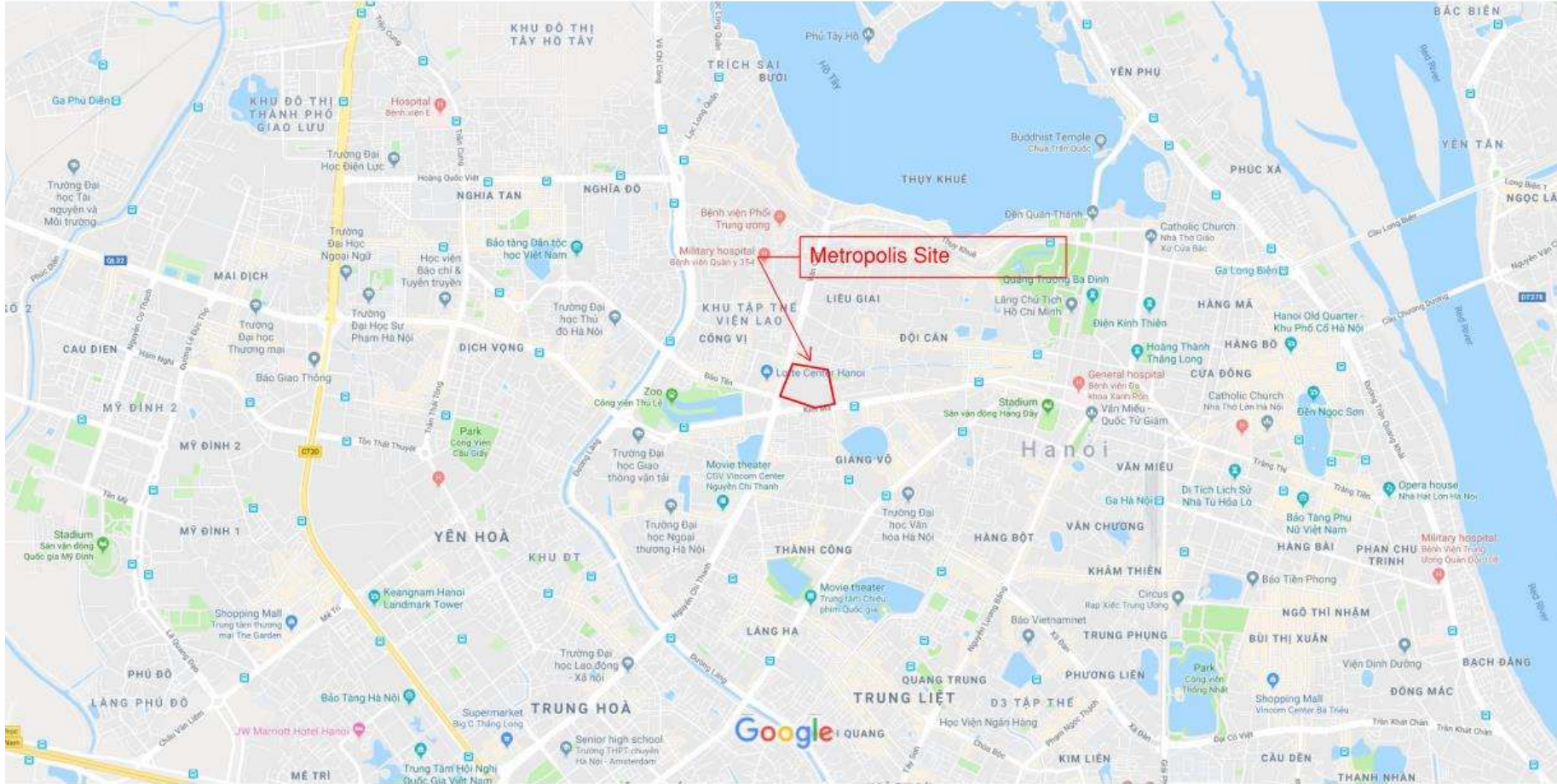
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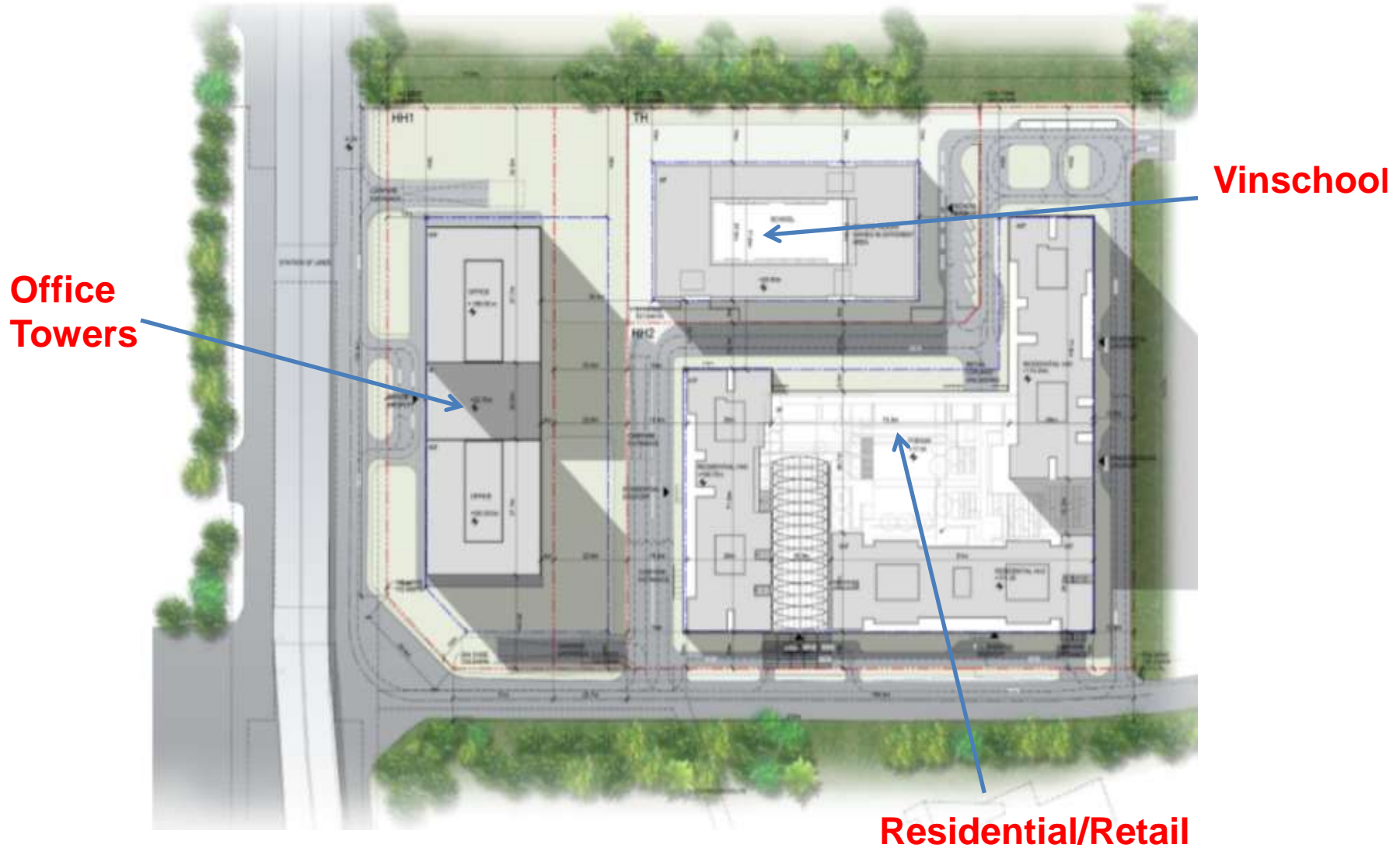


PROJECT DATA

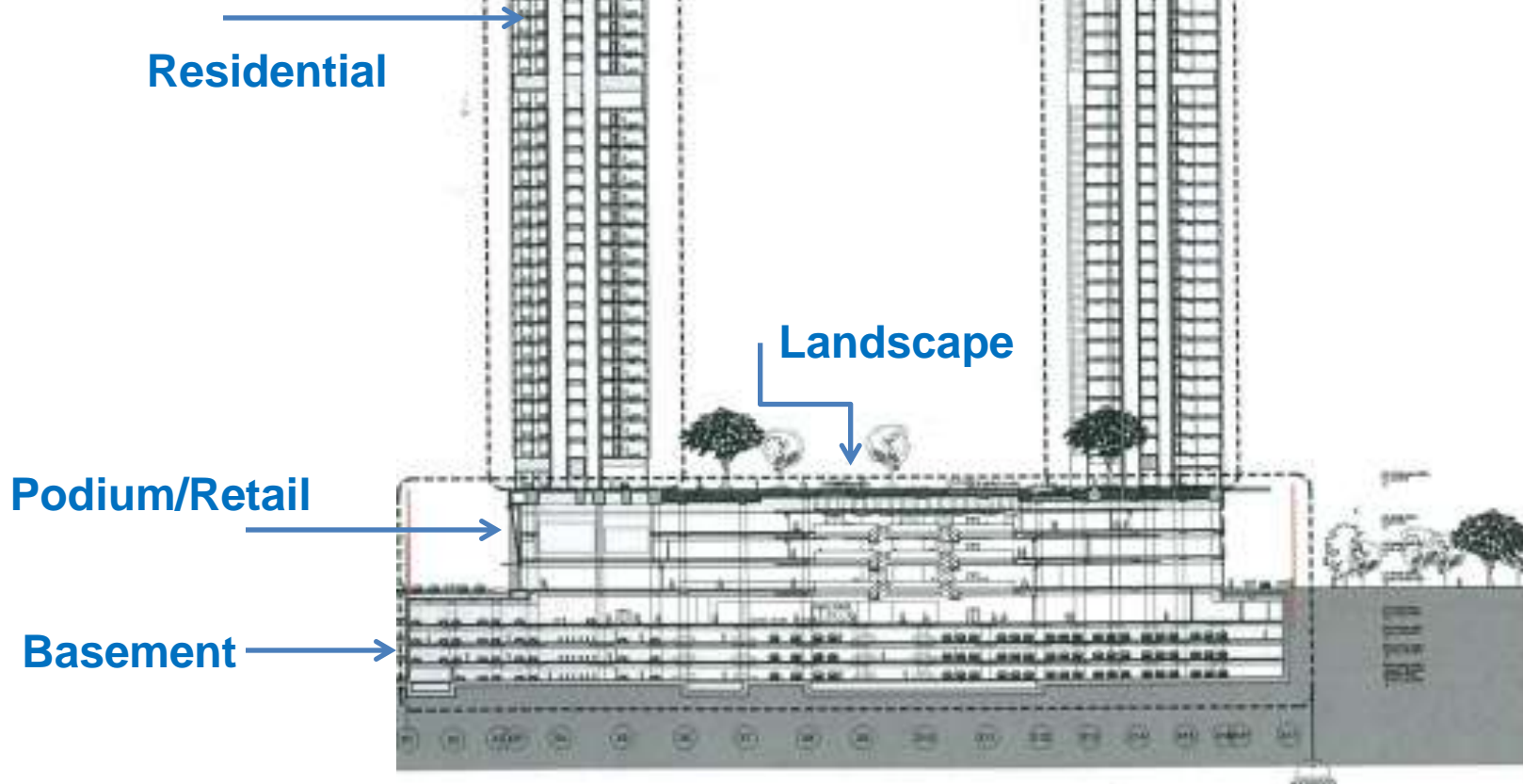
- Location: Hanoi, Vietnam
- Client/Developer: VINGROUP
- Project Description: Luxury Residential 3 Tower 45 floors. Podium: Shopping Mall 70,000 m², 4 Basements. School and Office towers at next Phase
- Total built up Area: 311,000 m², Apartments: 1800, Buildings Height 180m
- Budget: \$300 ml
- Project Manager / Construction Supervision: ARTELIA
- Scope of Works: Schedule/Quality/Cost/Contract/Design Management
- Main Contractor: COTTECONS
- Subcontractor for Piling/Diaphragm Wall/King Post: TUNG FENG
- Architectural Consultant: ATKINS, Hong Kong
- Structure/ MEP: VNCC. Third party review for Structure: IBST
- Construction period: 28 Months, Start May 2016, Completion September 2018

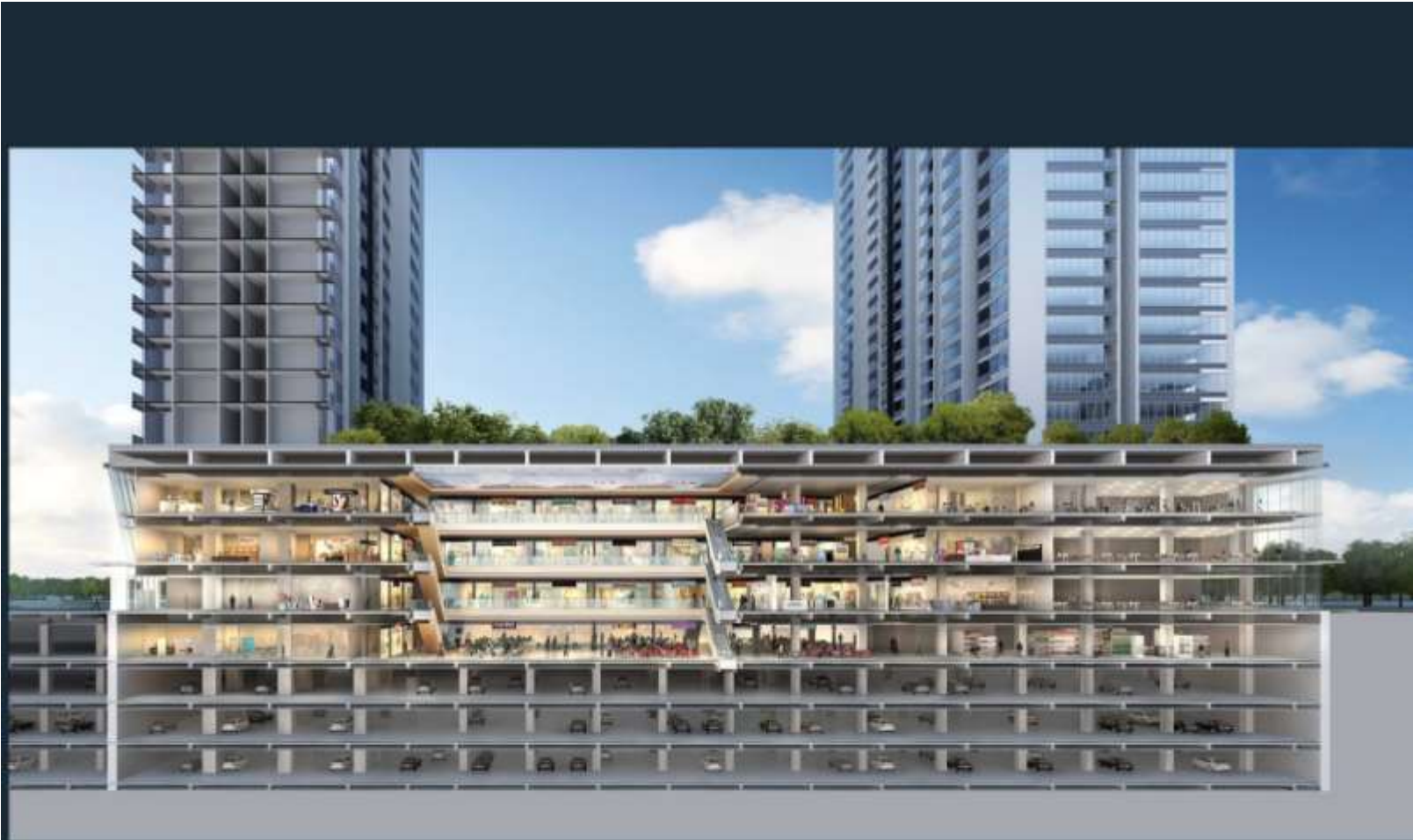
- Structural System: RC Frames and Flat Slabs with Shear Walls. Transfer floor on top of Podium (Level 4)
- Concrete Grade C45/55 $f_{ck} = 45$ MPa
- Construction Method: Top Down, King post carry up to 12 Floors of superstructure + 4 Basement floors (-16m)
- Foundation: Piles D 2,0m, Length 35m (Top -18m, bottom -53m), Total 305 Piles.
- Pile Capacity: Design: 38MN, Actual as per test: 85MN. Water level: -25m
- Soft soil condition between 0-25m, 25-35m medium dense soil, rock -35m
- Diaphragm Wall Length 580m, Depth: 29m, Thickness 0,8m, Segment 6,4m
- King post length: 20m, Total 150, Buckling Capacity: 7000kN, $l=5,5m$, $k = 2,0$.
Total weight: 2160 tn. Steel Grade S275. Size 700x700x20x40
- Excavation: 280,000m³, Concrete: 215,000 m³. Façade: 210,000 m²
- Transfer Floor (Level 4) beam size: 2,8x5,0m
- Workers at peak: 2500 Engineers/Supervisors: 200

Metropolis – Master Plan



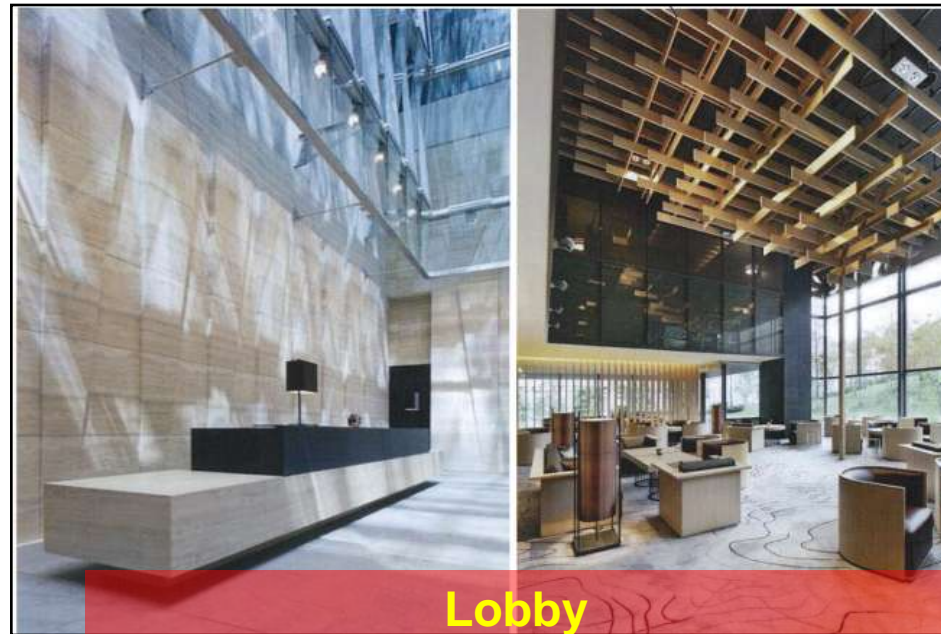
Side Elevation





Cross Section for Basement and Podium

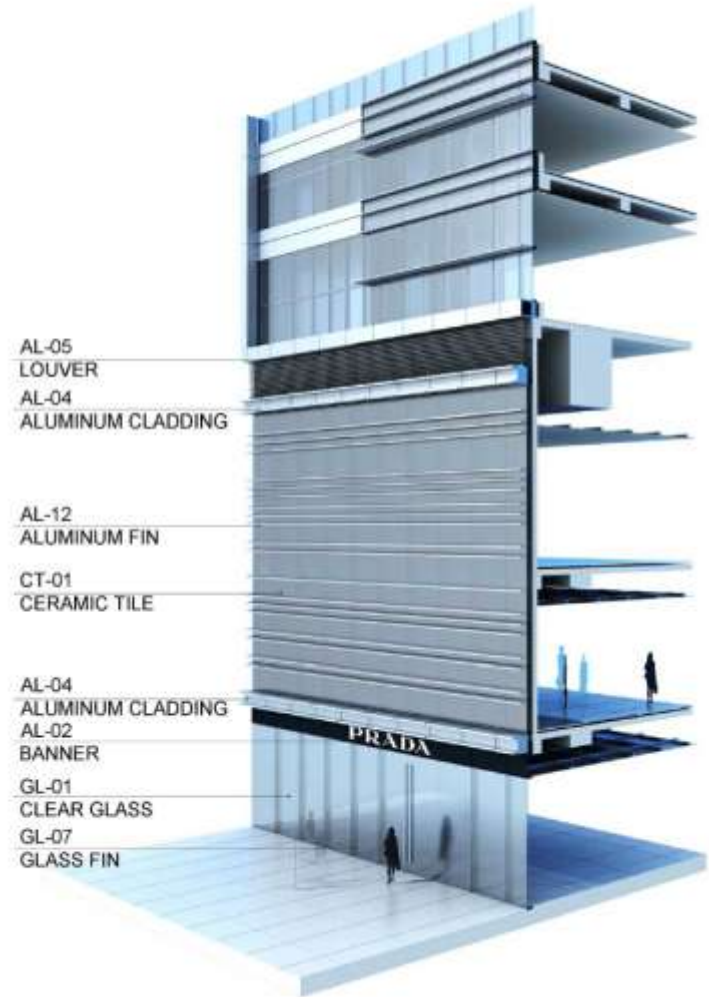




1.4 EWS-40 Penthouse façade



1.1 EWS-10 Retail Façade





VINHOMES – METROPOLIS
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LANDSCAPE FINAL DETAIL DESIGN ADDENDUM

TOP DOWN METHOD FOR CONSTRUCTION

1. Construction of Piles and Diaphragm Wall
2. Installation of King posts (Steel Columns), embedded on top of piles. Those members provide support (temporarily) for a limited number of floors of superstructure, during the construction/completion of basement slabs/columns. **Note: The strength of the King Post is neglected, in the calculation of capacity of RC column, at the permanent condition.**
3. Construction of Ground floor Slab, supported on the King Post. Sufficient slab openings and ramps must be provided, in order to ensure logistics/excavation material removal, reinforcement transport/installation to lower floors, casting concrete.
Continue with Construction of Superstructure Floors
4. Start Excavation for Basement, Construct Slab B1, then continue to B2..
5. Complete excavation
6. Complete Foundation slab, Mass Concrete casting
7. Casting Permanent RC columns/Core Walls and inject Grout on top

TOP DOWN METHOD FOR CONSTRUCTION

Assumptions:

- The king posts have the capacity to carry limited number of floors of the superstructure .
- Lateral stability of king posts is ensured through Basement Slab, Connected to the Diaphragm Walls. Monitor of deformations at all stages of construction.

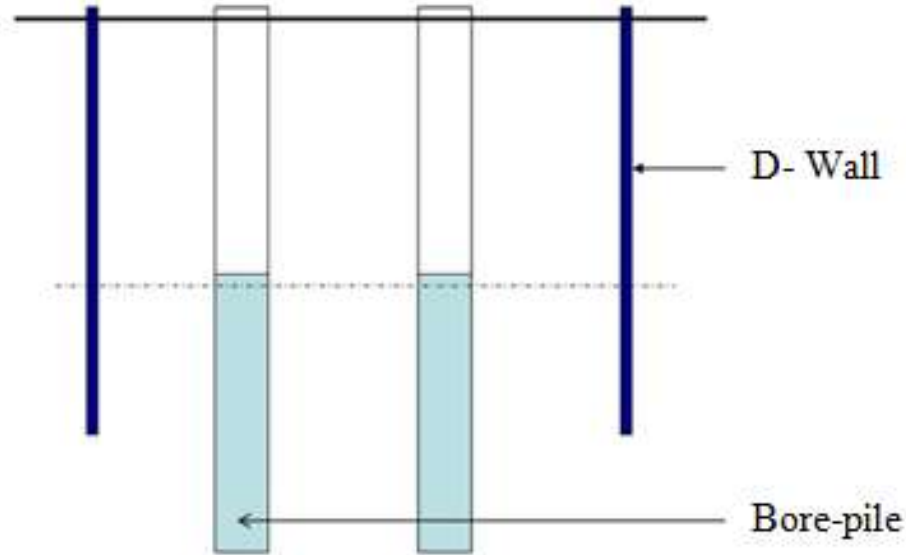
Benefits:

- Speed construction, allowing the superstructure being built as soon as the piling/king post is completed.
- Allowing the Construction for the cases where open excavation can not be executed (if neighboring structures exist) or deep excavations are required. This will require anchoring to Diaphragm Wall or heavy type steel bracing
- Economic and easier design for Diaphragm Wall, in top down the free cantilever part is limited by the basement floor slabs, which act as horizontal diaphragms.

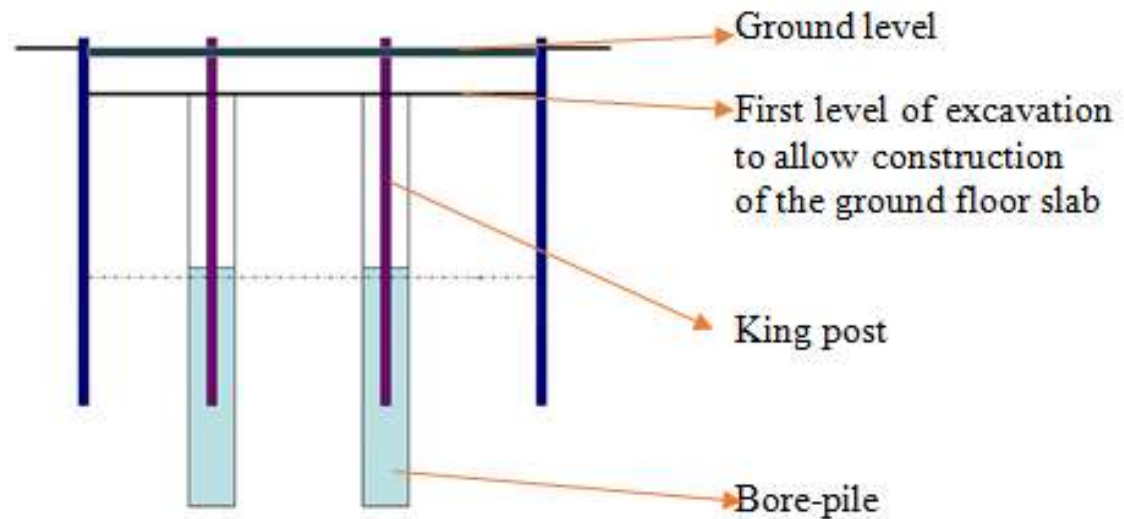
Disadvantages:

- Construction difficulties during excavation of the basement, excavators must not damage or hit the King Post, slow removal of soil material and transport/installation of reinforcement bars
- Safety of workers, sufficient ventilation must be provided/lighting
- Increased Cost

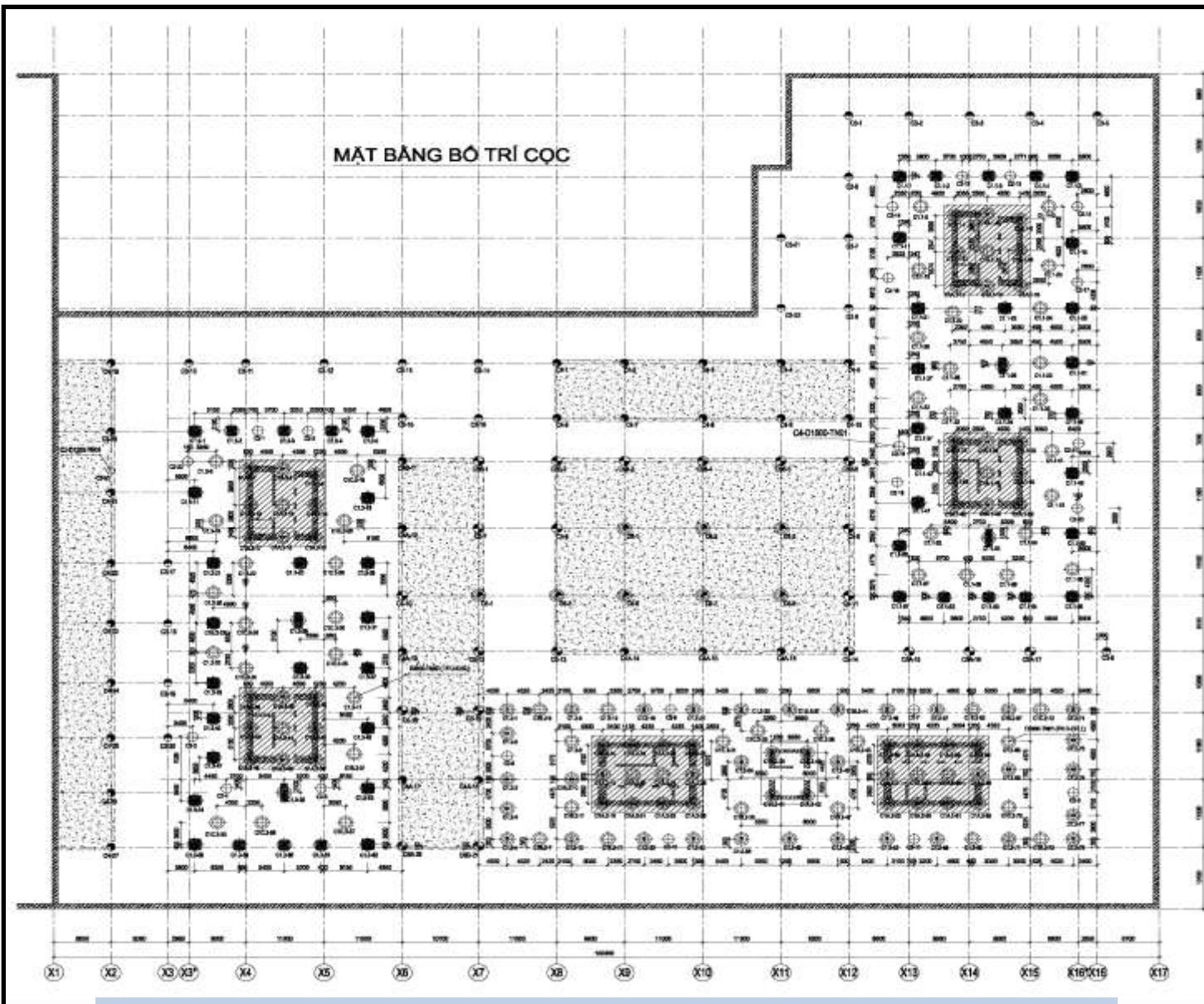
STEP FOR INSTALL KINGPOST



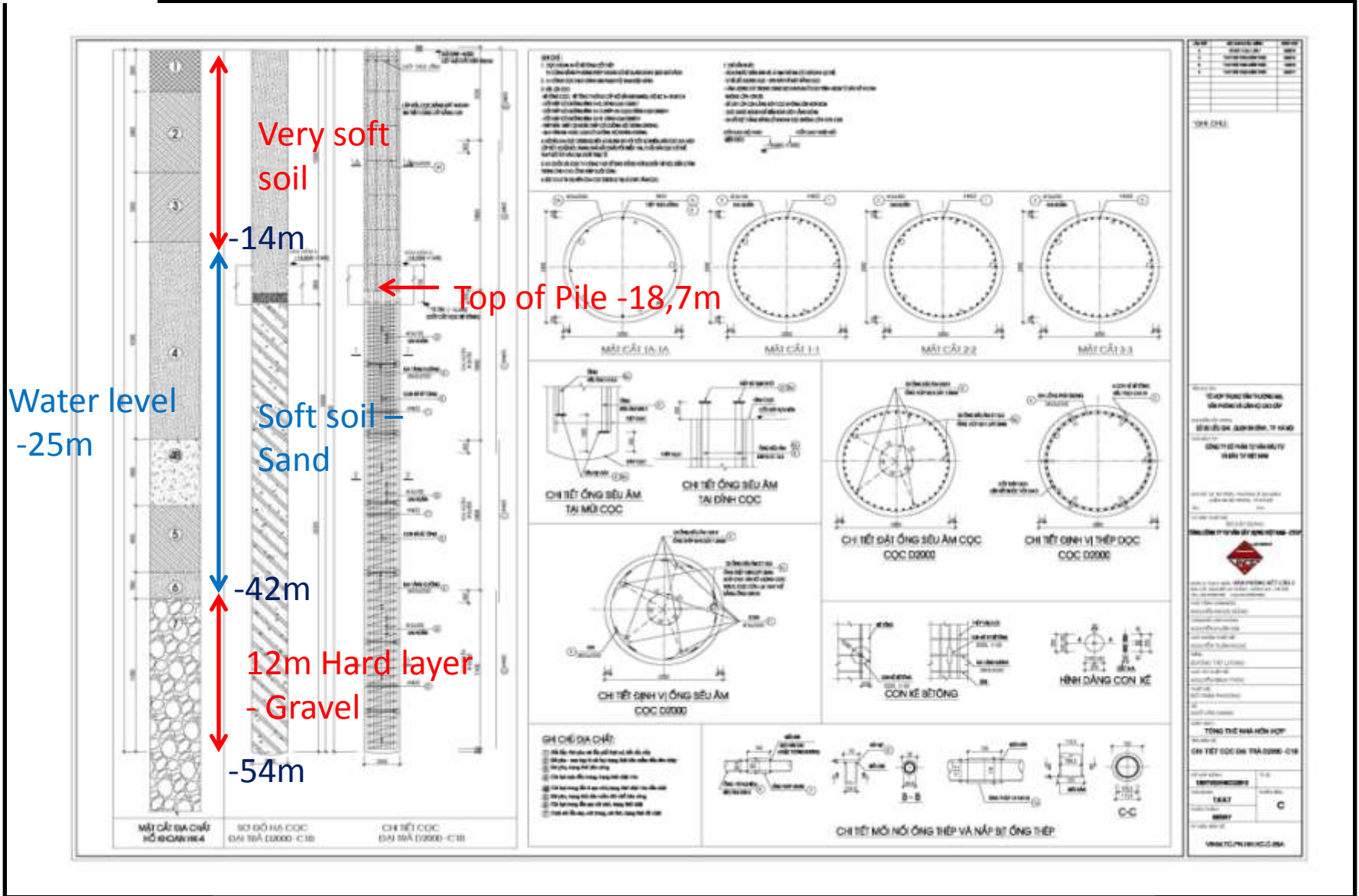
Step 1, Construction of D-wall and Bore-pile



Step 2, Installation of King Post








Piles/Diaphragm Wall Layout

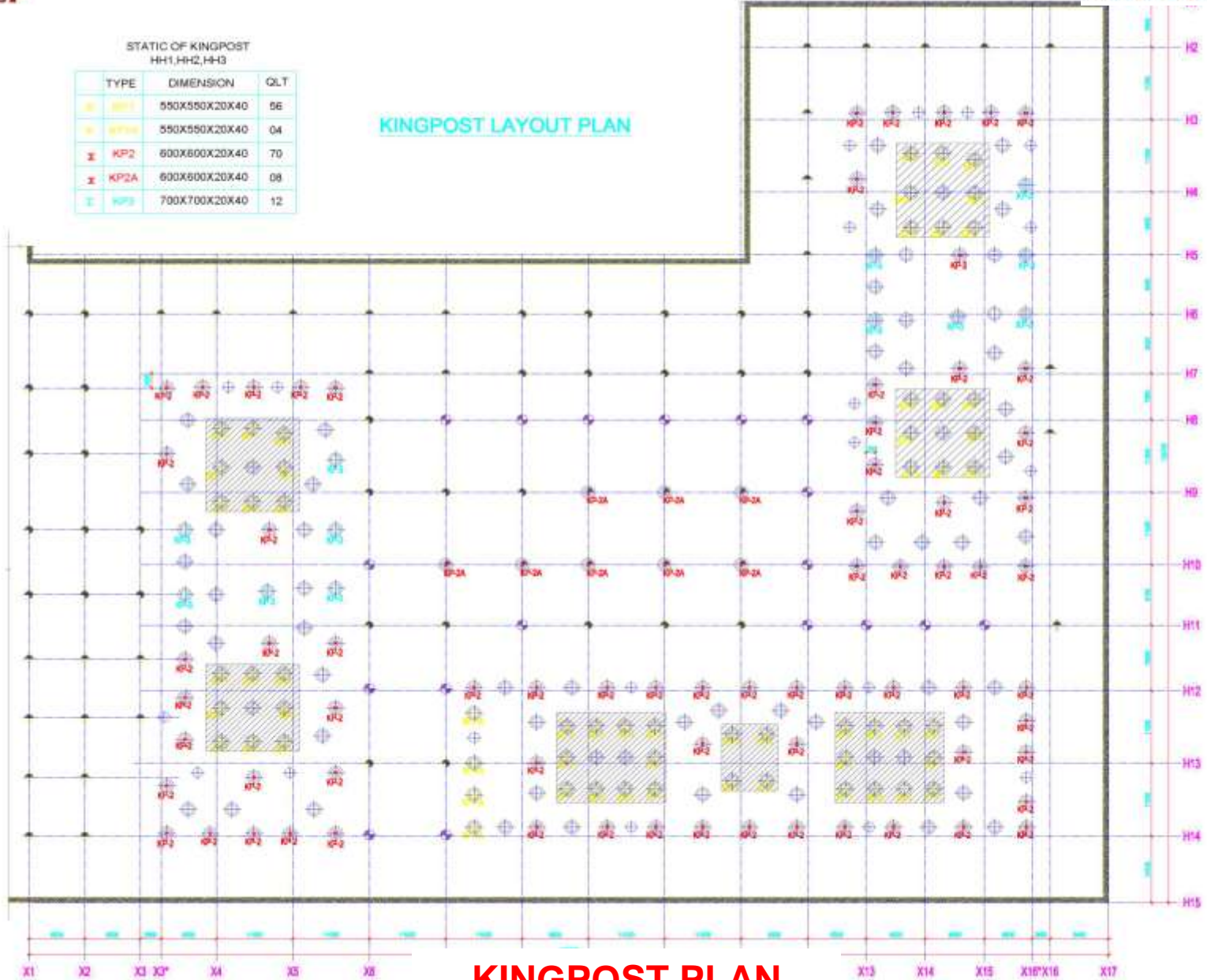


Pile Cross Section

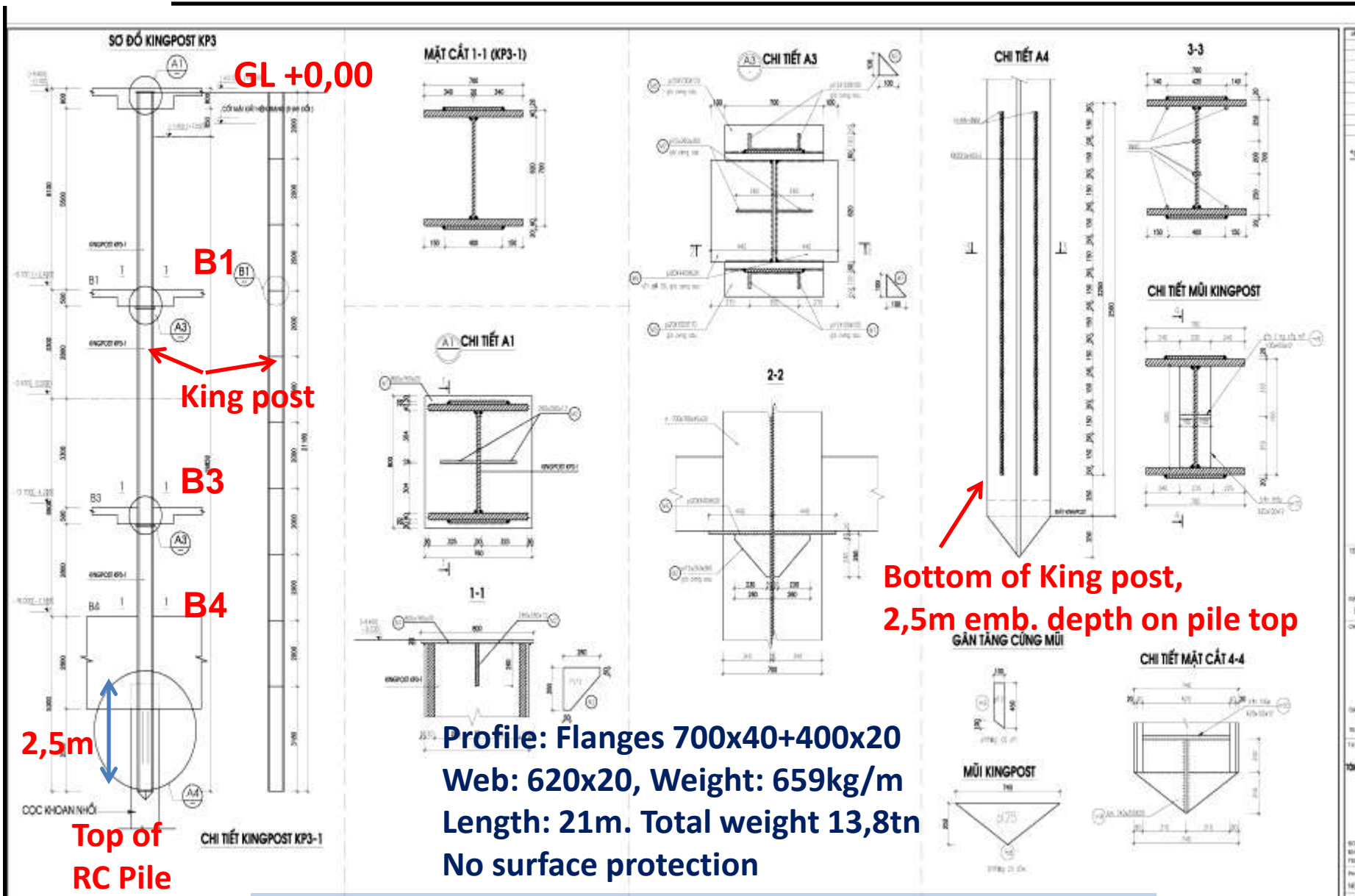
STATIC OF KINGPOST
HH1, HH2, HH3

TYPE	DIMENSION	QLT
	550X550X20X40	06
	550X550X20X40	04
	600X600X20X40	70
	600X600X20X40	08
	700X700X20X40	12

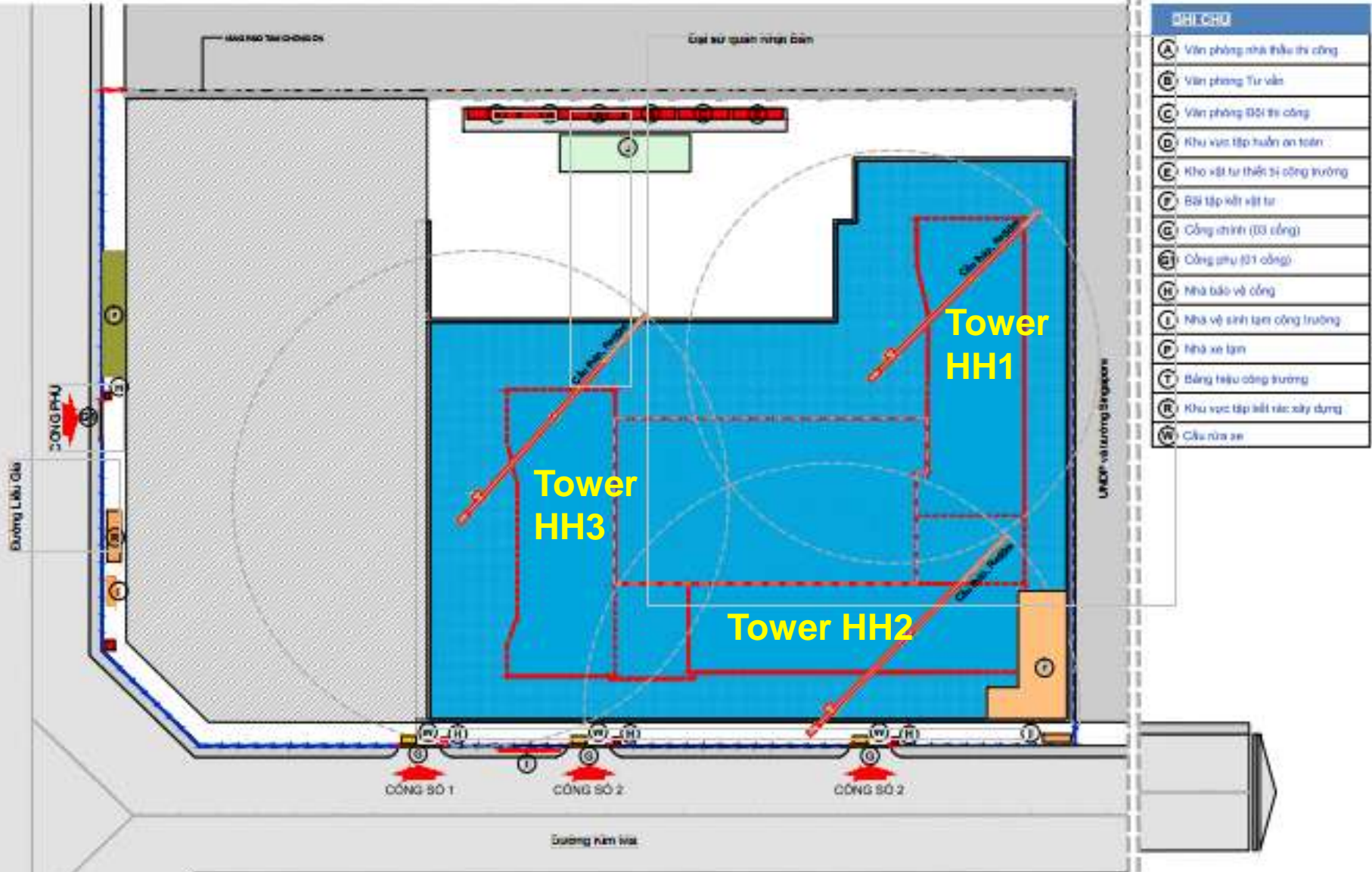
KINGPOST LAYOUT PLAN



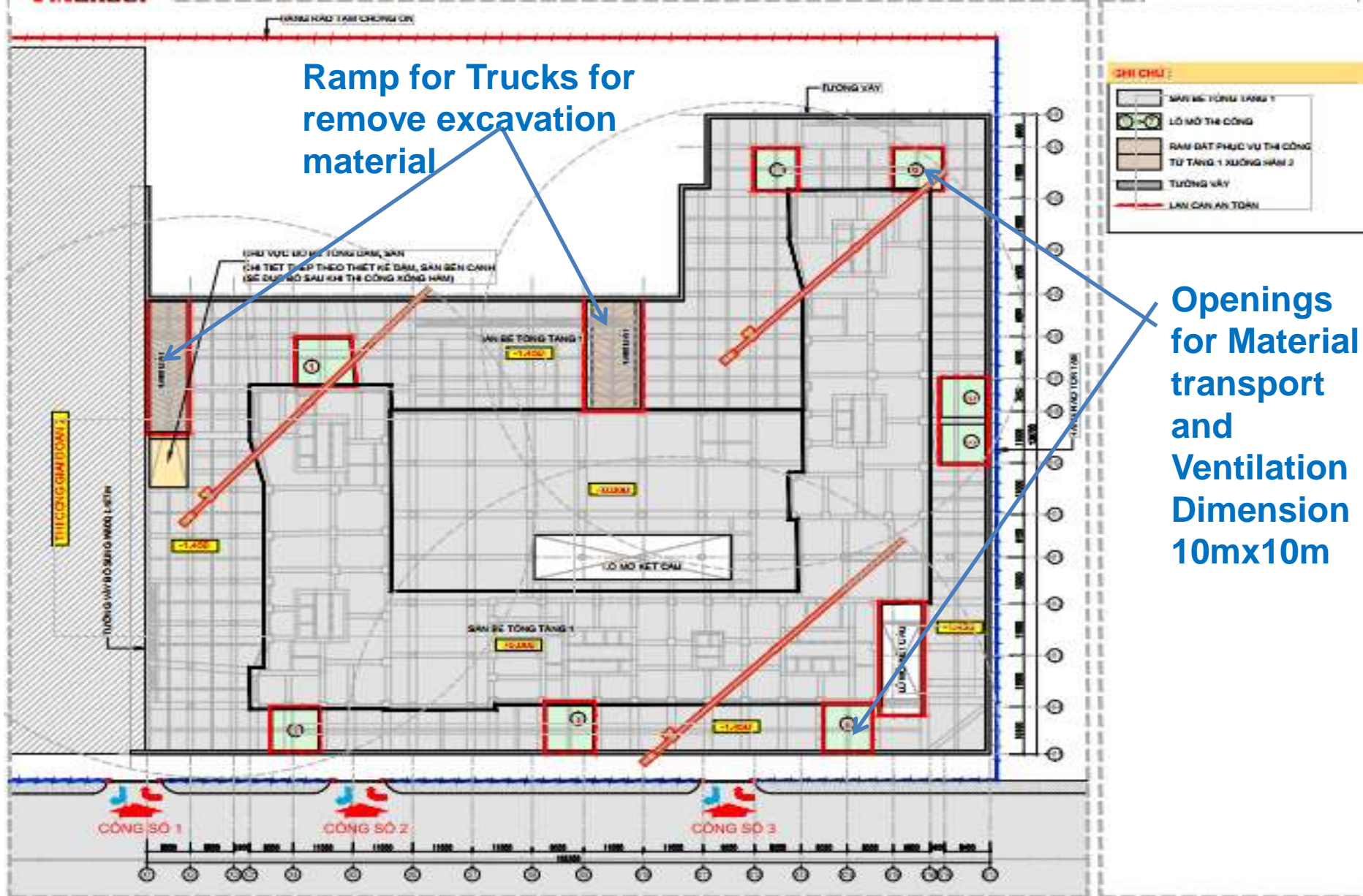
KINGPOST PLAN



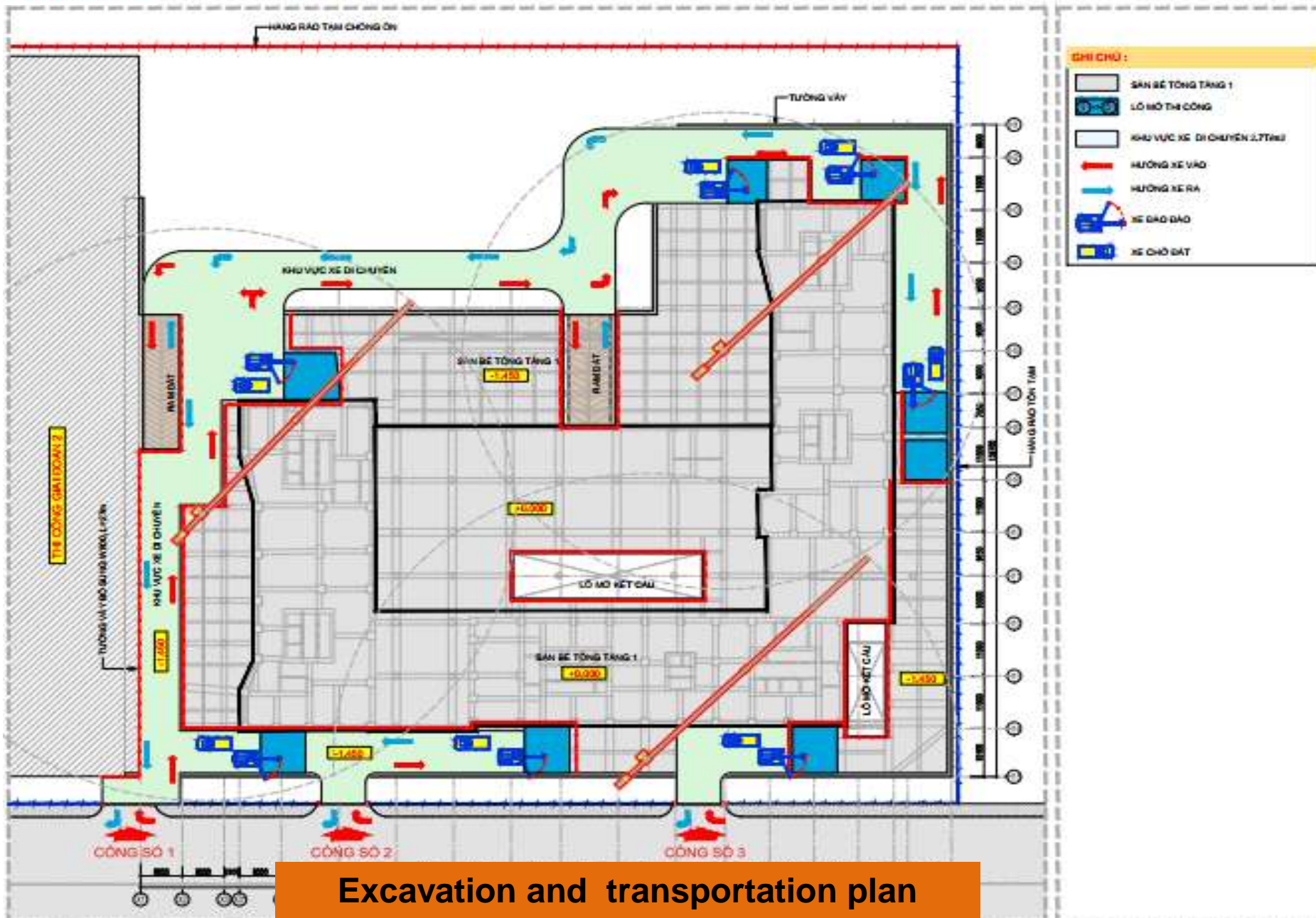
Kingpost Cross Section

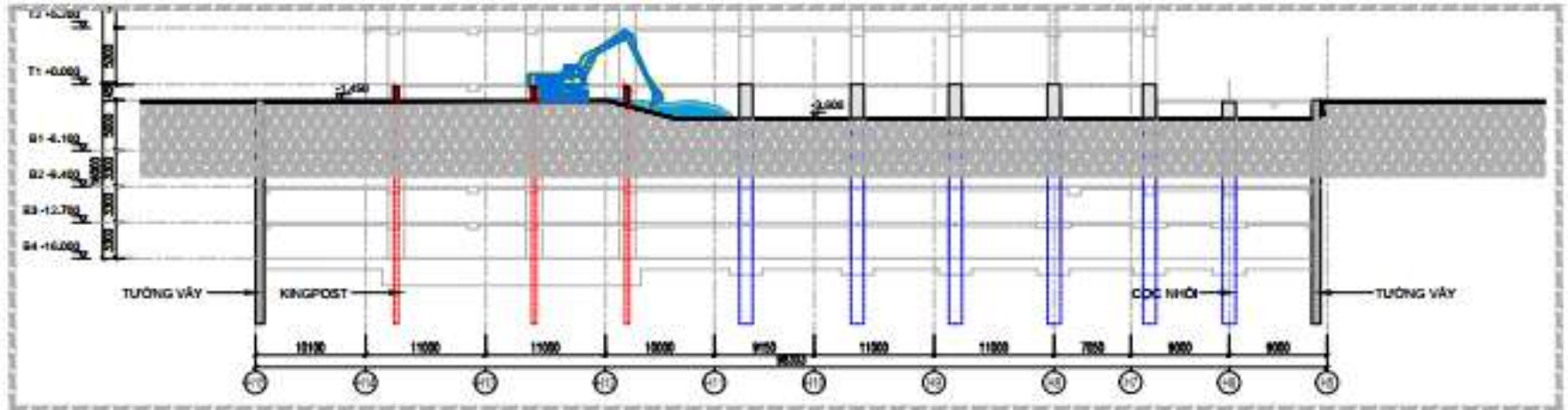


MASTER PLAN AND TOWER CRANES POSITION

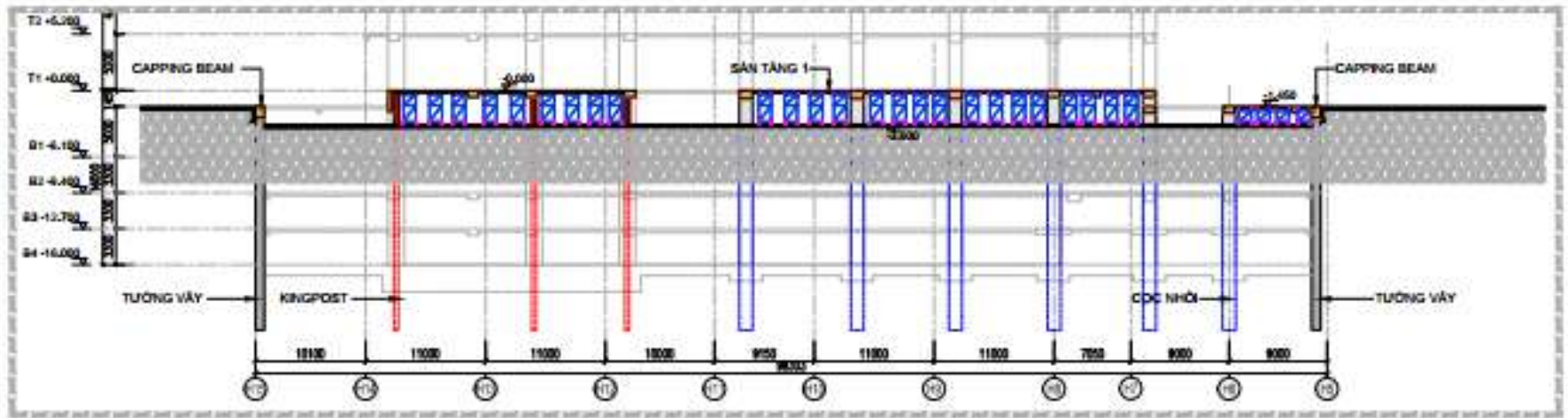


Ground floor Plan – Slab Openings

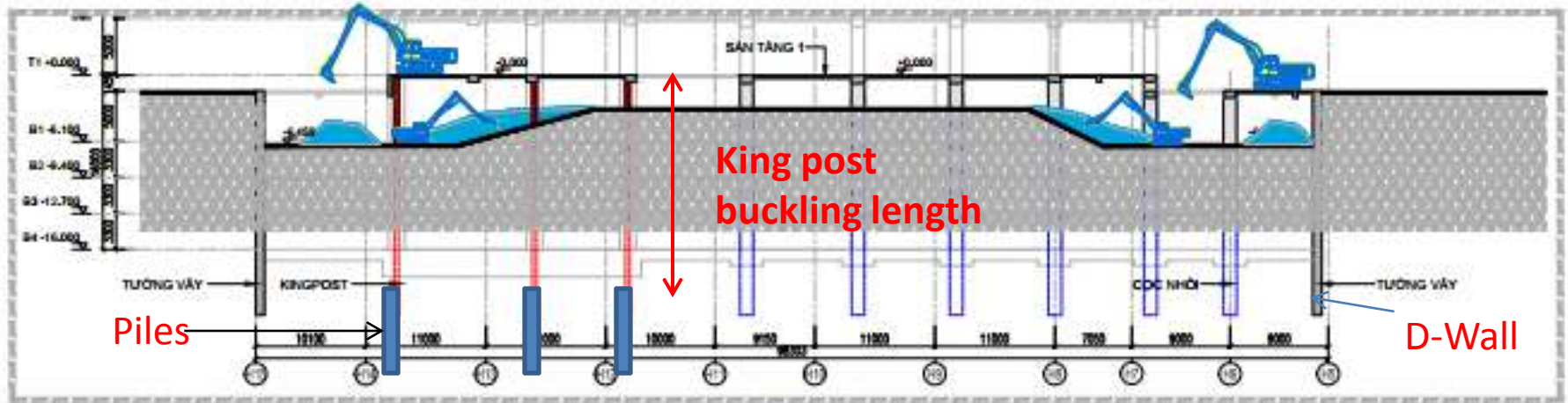




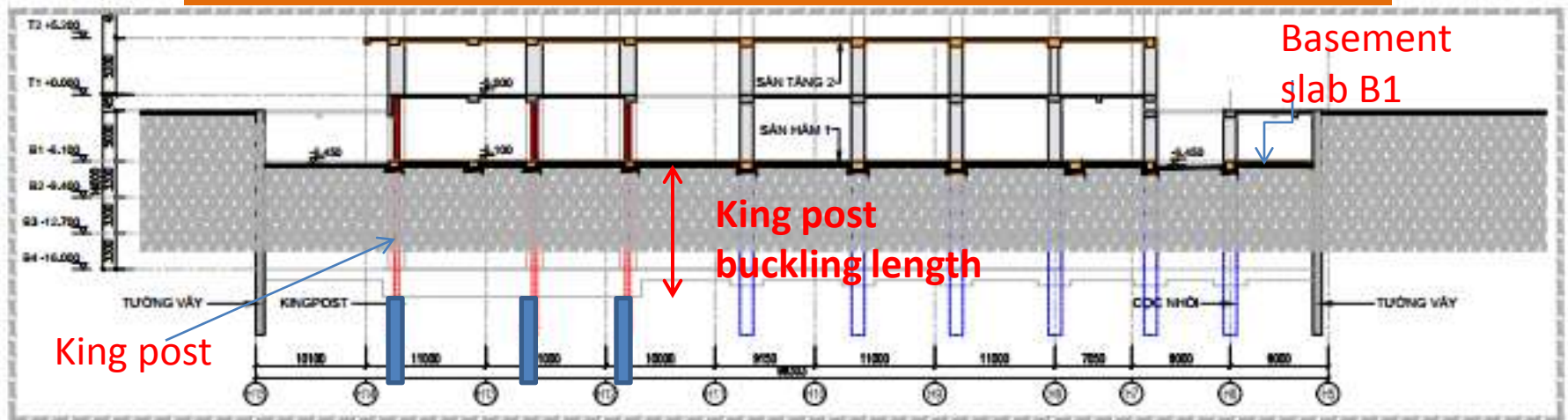
TOP-DOWN: Excavation and Lean concrete



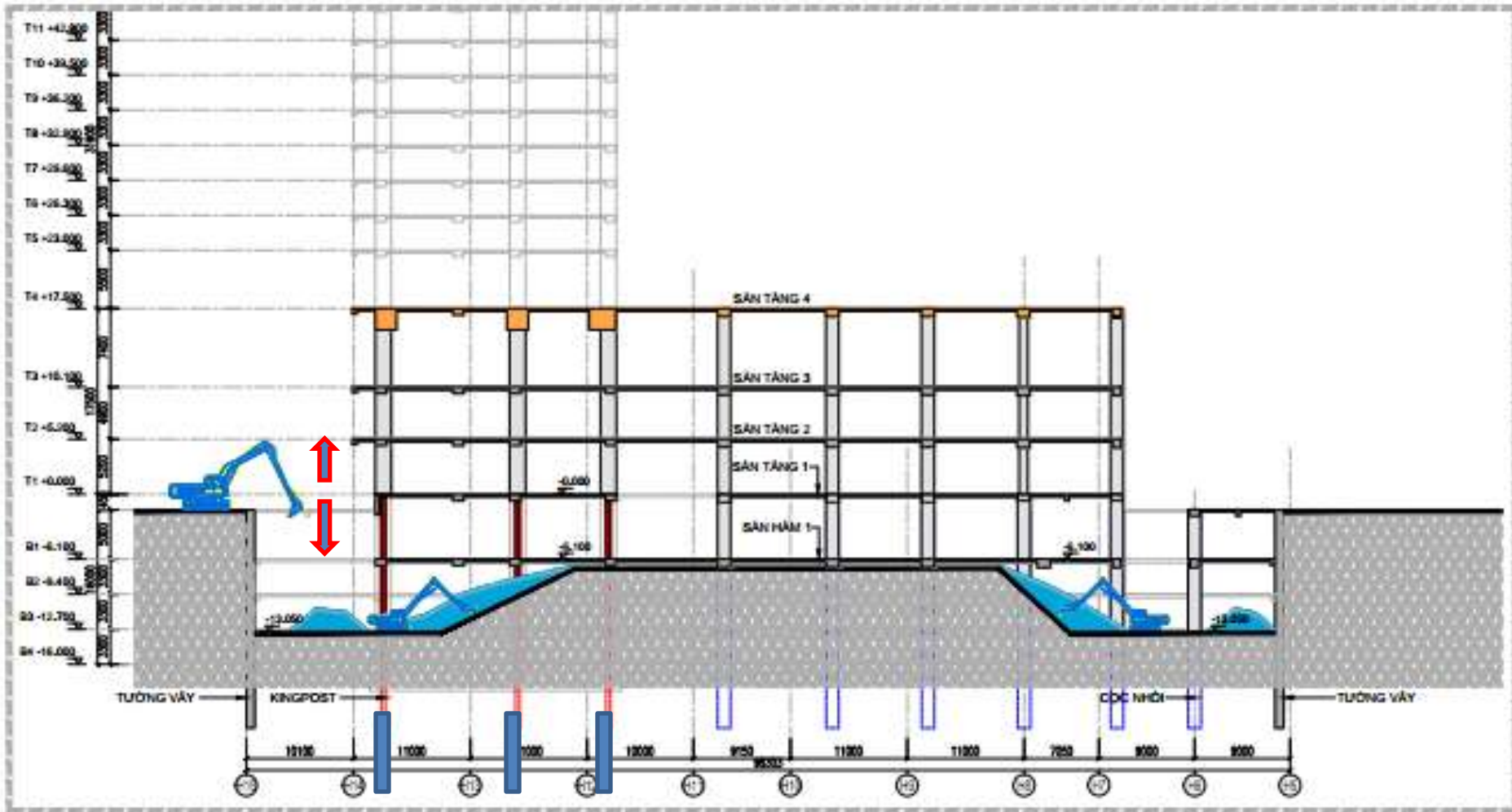
TOP-DOWN: Install scaffolding & Formwork for Ground floor



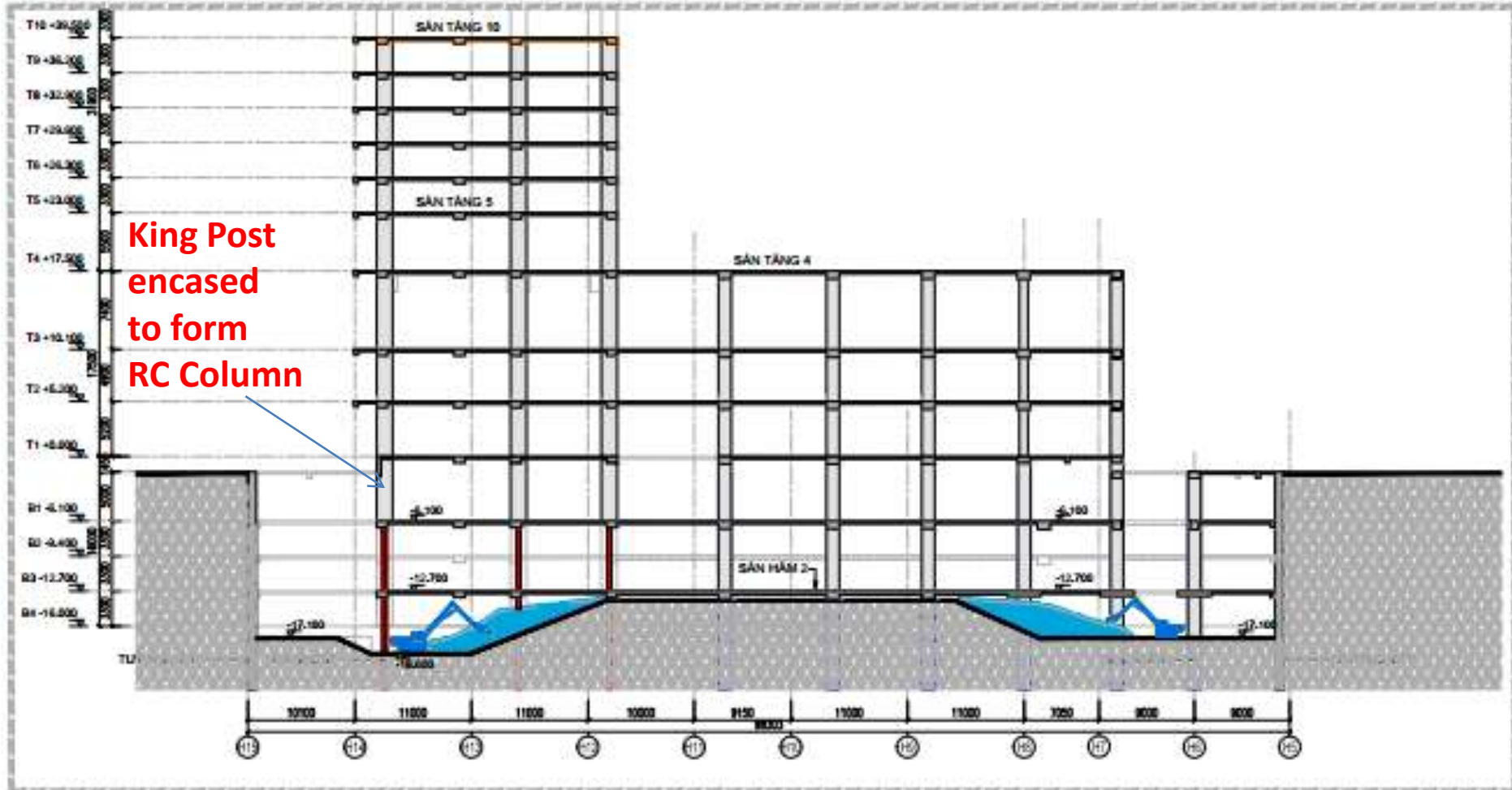
TOP-DOWN Casting Ground Floor and Start Excavation B1



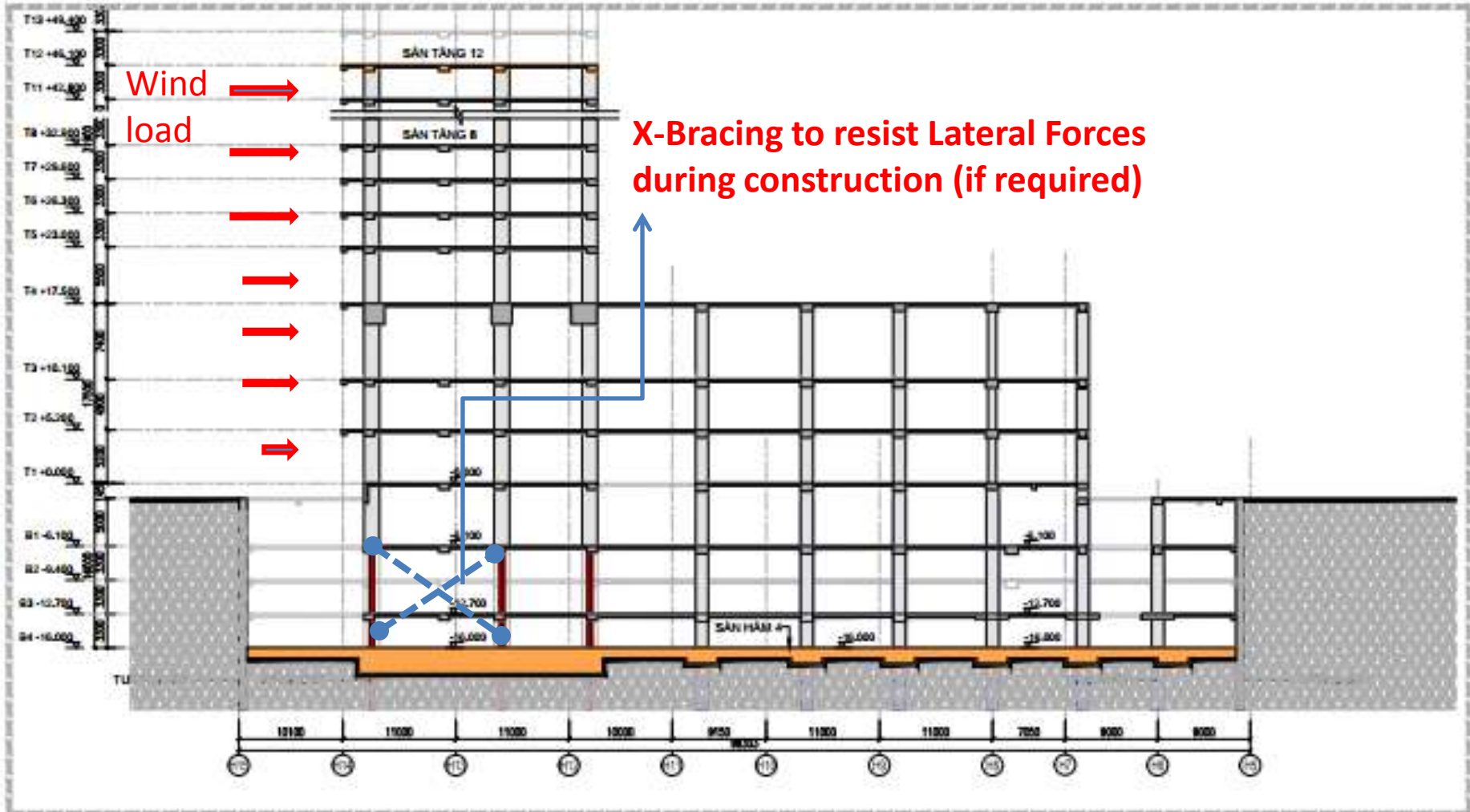
TOP-DOWN Casting L2 and B1



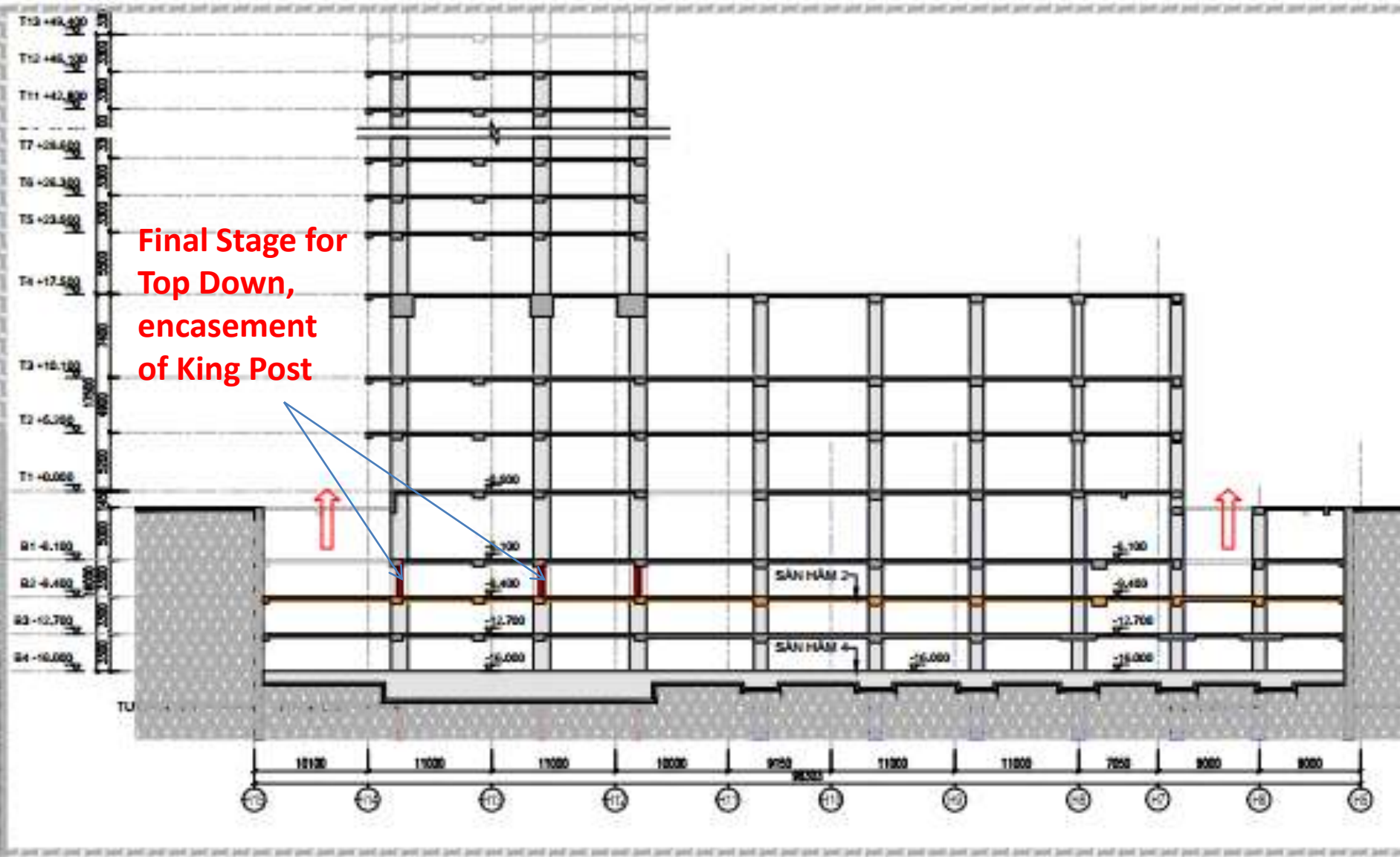
TOP-DOWN Continue super structure and Excavation B3



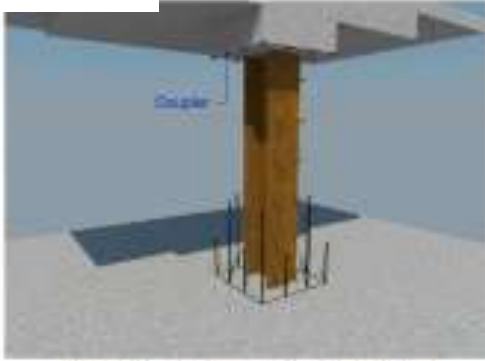
TOP-DOWN Excavation B4 and Casting up to L10



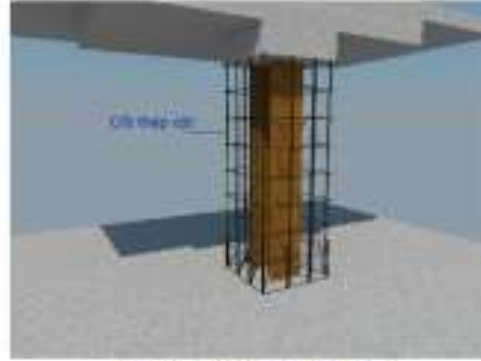
TOP-DOWN Continue up to L12 (Kingpost capacity) and Complete B4 Foundation Slab



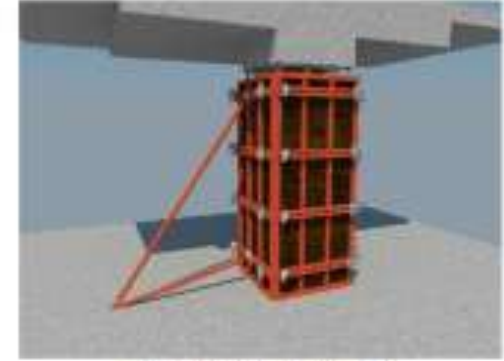
TOP-DOWN Casting RC Column/Grout at King post and Continue above L12



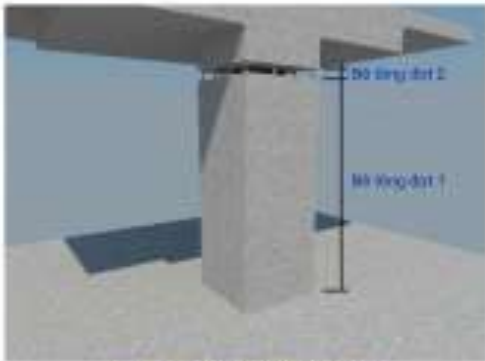
BƯỚC 1 : VỆ SINH CỘT THÉP CHỖ VÀ KINGPOST



BƯỚC 2 : LẮP ĐẶT CỘT THÉP CỘT



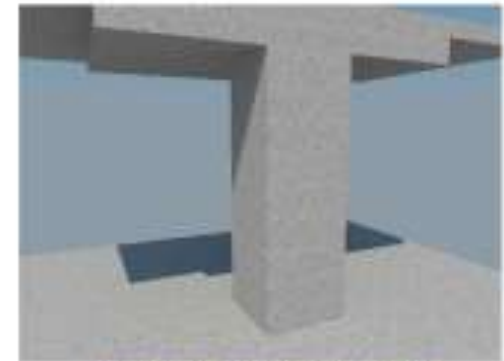
BƯỚC 3 : LẮP ĐẶT CỘT PHA CỘT



BƯỚC 4 : ĐỔ BÊ TÔNG CỘT BỘT 1



BƯỚC 5 : LẮP ĐẶT CỘT PHA, ĐỔ SIKA GROUT, EPOXY BẦU CỘT



BƯỚC 6 : THẢI CỘT PHA, CỘT HOÀN THÀNH



COMPLETION OF TOP DOWN: CONSTRUCTION OF RC COLUMNS-ENCASE KINGPOST AND FINAL GROUTING

TOP DOWN METHOD FOR CONSTRUCTION

Schedule:

- Construction of Diaphragm Wall, Piles and King Post Installation: 2 1/2 months
- Average: 5 Piles/day and 3 King post/day, 10m of DW/day.
- Completion of Ground Floor Slab: 4 months after start of works
- Excavation rate: 1200 m³/ day
- Completion of Top Down, All 4 Basements/Columns/CoreWalls and Foundation Slab: 14 Months after start of works.
- Superstructure, Completion of typical floor 1/5-6 days, 5 floors/month

Cost:

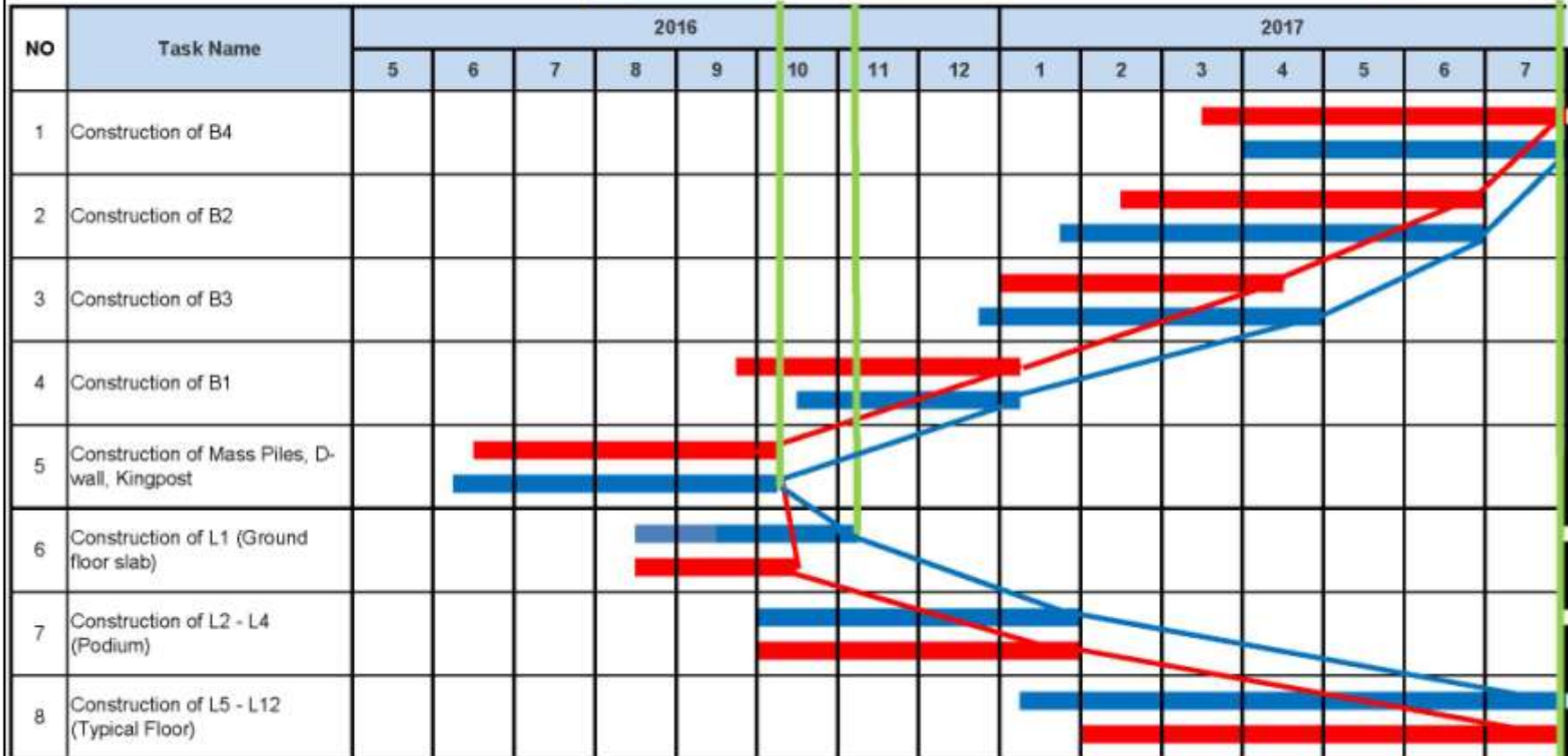
- King Post: Approx 2160 T, 1,8ml US (800 US/tn) Excl Installation
- Piles/Diaphragm Wall/King Post: 8%
- Structure, Basement and Superstructure: 36%
- Finishing Works: 18%, Facade: 6%, Landscape: 1%
- MEP Works: 31%

SCHEDULE FOR TOP-DOWN METHOD

Milestone
03/10/2016

Milestone
12/11/2016

Milestone
25/07/2017



Actual 
Plan 



Site....Before Start of Works...



Excavation Works Start Early May 2016



Aerial View from Site – Piling Equipment Mobilization



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TOP DOWN METHOD

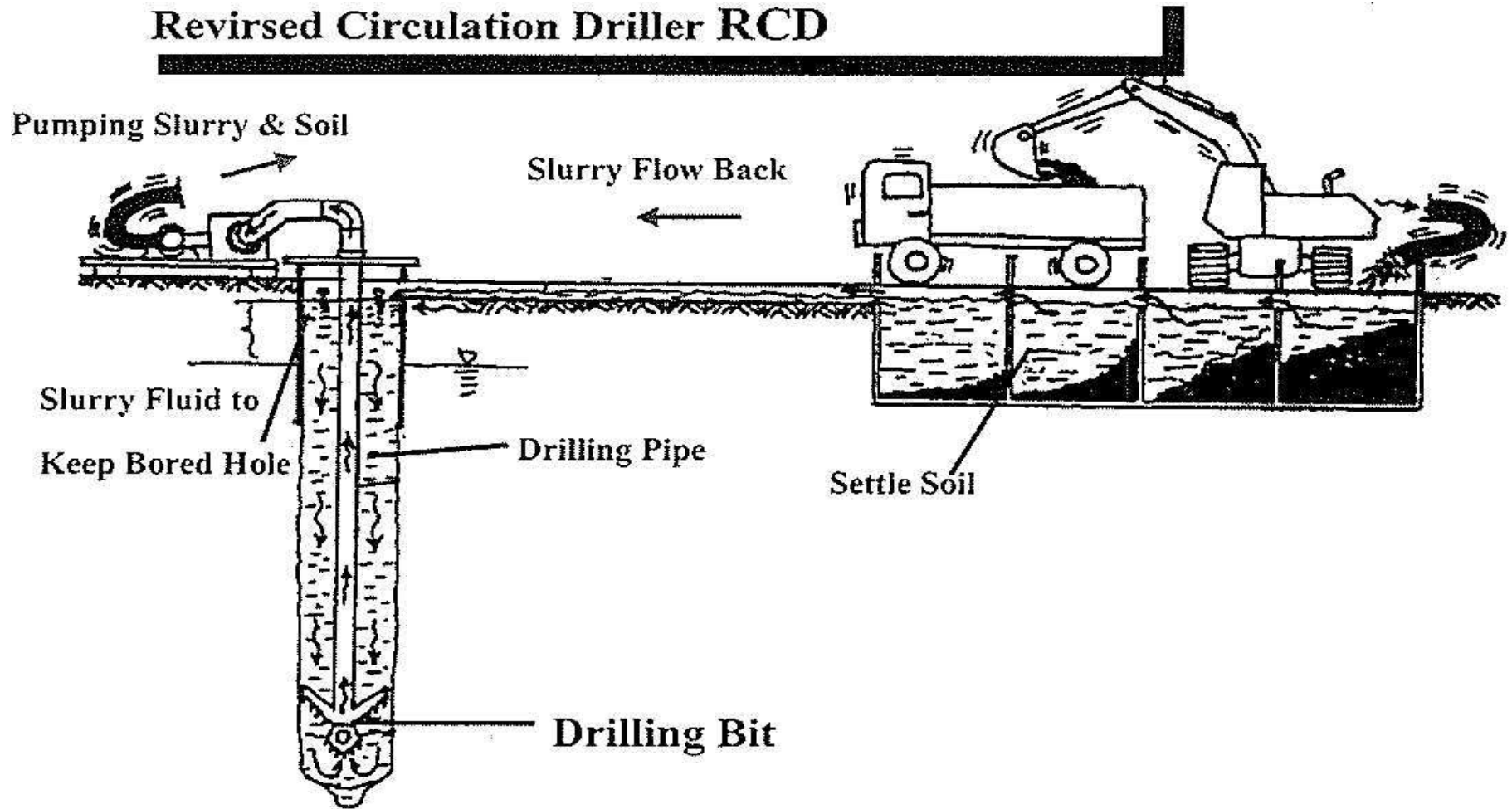
1. Piling and Diaphragm Wall Construction

CONSTRUCTION OF PILES

- Surveying and layout
- Installation of Standing Casing
- Start Drilling using RCD method and Verticality Inspection
- RCD is reversed circulation Method, of water to drill a hole, mixed with Polymer. Polymer is primarily used to stabilize the soil during the excavation. The water level shall be kept at a certain level (-1m) to avoid the wall from collapse.
- Polymer/water are kept in suitable (slurry) ponds
- Check depth of pile, depth meter
- Fabrication/Installation of Rebar Cage
- Installation of Tremie pipes to enable casting of Concrete
- Bottom Sludge Treatment, cleaning with by air compressor
- Casting Concrete
- Backfilling and sonic integrity testing (At least 7 days after concreting)

CONSTRUCTION OF PILES

Revised Circulation Driller RCD





Mobilization of Equipment for piling works



Drilling of bored piles/ RCD Method



Installation of pile reinforcement



Casting Concrete for bore piles



Drilling with RCD for piling



Pile Testing – Conventional Method for 1,5m D Piles

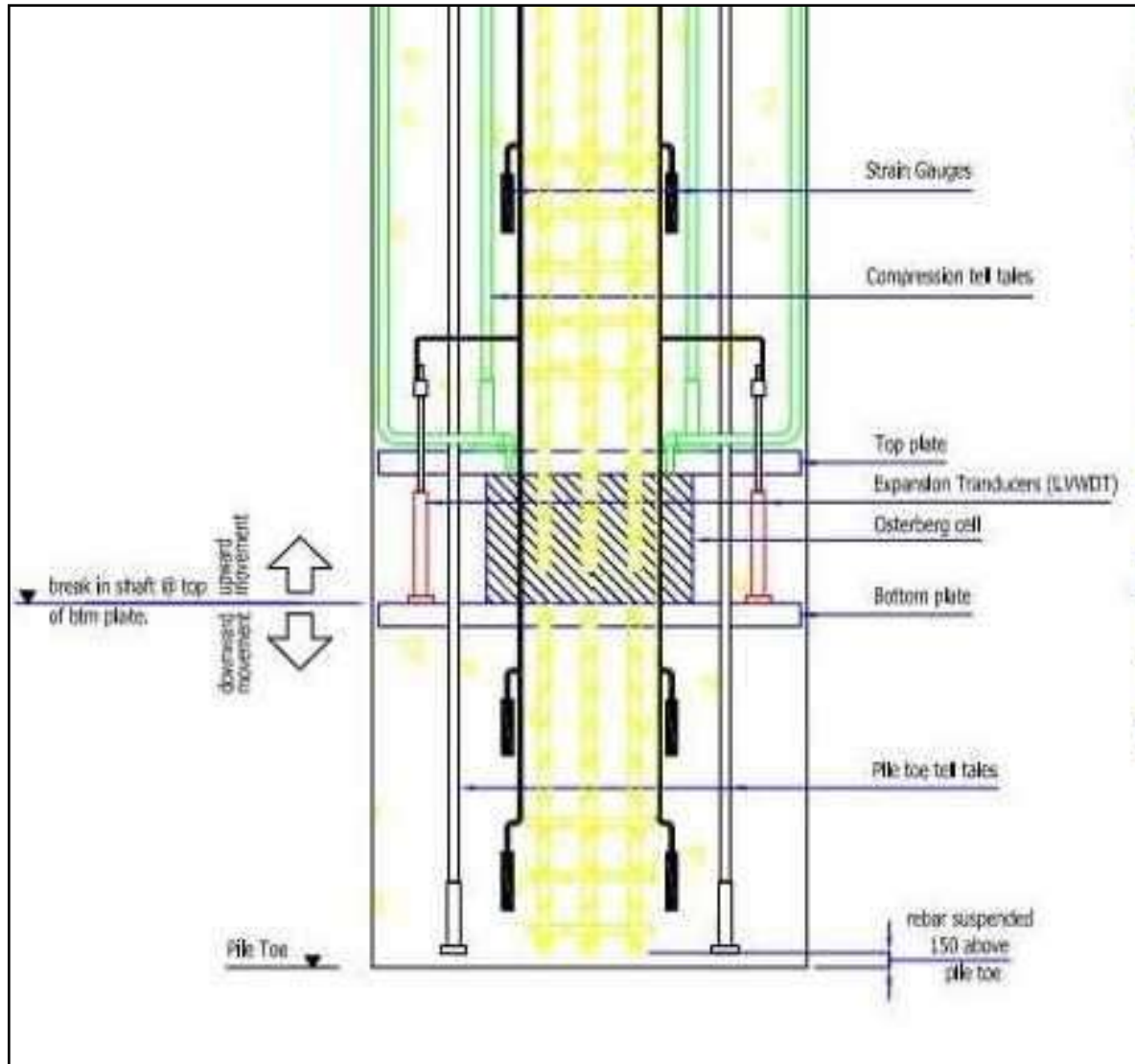


Monitor of pile settlement



TESTING OF LARGE DIAMETER PILES 2,0M – O'CELL METHOD

- Test full sized bored piles to their ultimate capacity, more conveniently, economically and safety
- The O-cell is a hydraulically driven, calibrated, sacrificial jacking device installed within the foundation unit.
- The Osterberg Cell loads the test pile in compression, similar to a conventional top load test. The only significant difference is that the O-cell Provides two load versus movement curves, one for shear and one for end bearing.
- For the preliminary test piles, the primary objective is to obtain ultimate skin friction and end bearing data for bored piles
- This load test indicated a displacement of 45mm, under a force of 85MN, which was considered satisfactory.



O'Cell Testing – Instrumentation Detail



O'Cell Method for testing
2,0m Diameter piles





Pile Reinforcement Cages



Sonic Pile Testing



Diaphragm Wall
Reinforcement Cage



Excavation for Diaphragm Wall of Basement



Lifting of steel cage



Excavation of Diaphragm Wall



Installation of Reinforcement Cage - Diaphragm Wall



Casting of Diaphragm Wall



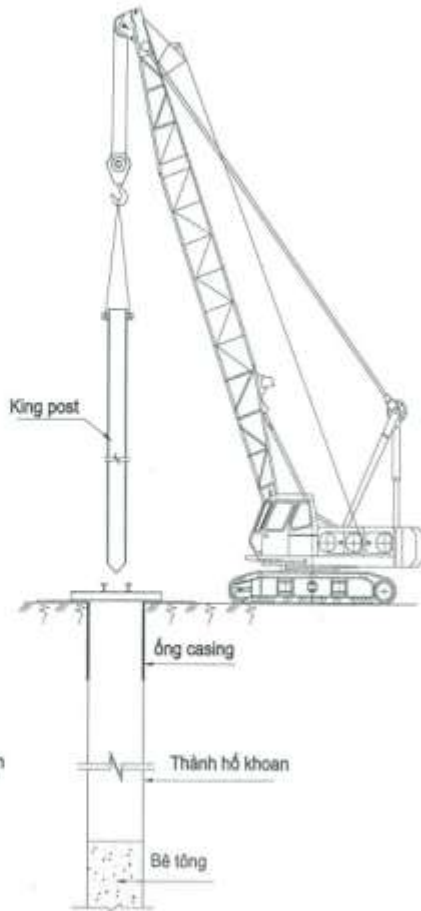
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TOP DOWN METHOD

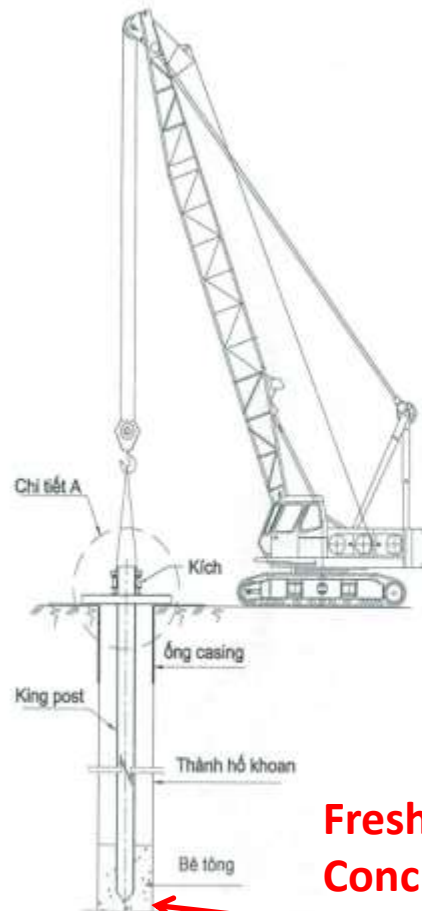
2. Installation of King Post (Steel Columns) on top of piles

**Installation of I-beam - top
For alignment**



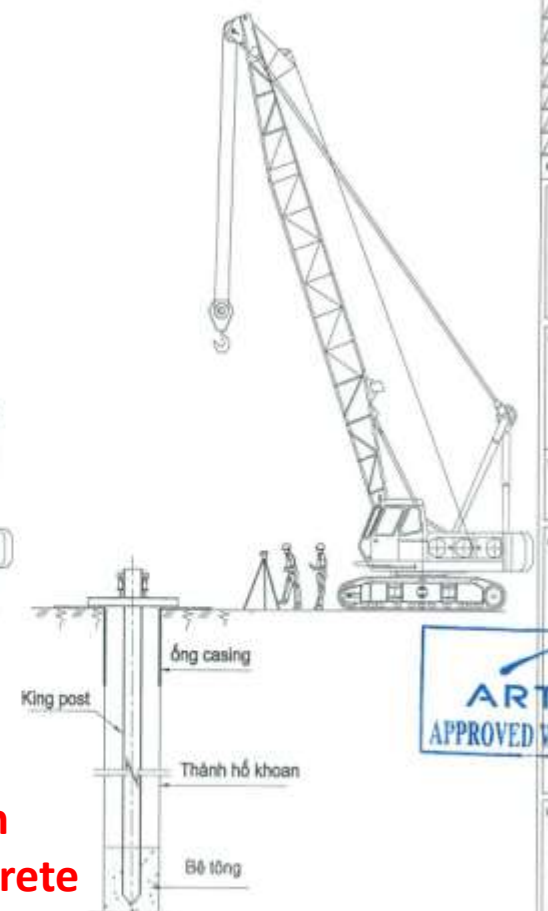
BƯỚC 2: NÂNG KINGPOST BẰNG CẦU, HẠ VÀO VỊ TRÍ

Lift the King Post



BƯỚC 3-LẮP DỰNG KÍCH THỦY LỰC, ĐIỀU CHỈNH ĐỘ THẲNG ĐỨNG VÀ CAO TRÌNH CỦA KINGPOST

**Verticality and level check
Adjust by jack equipment –
Remove after 24h**



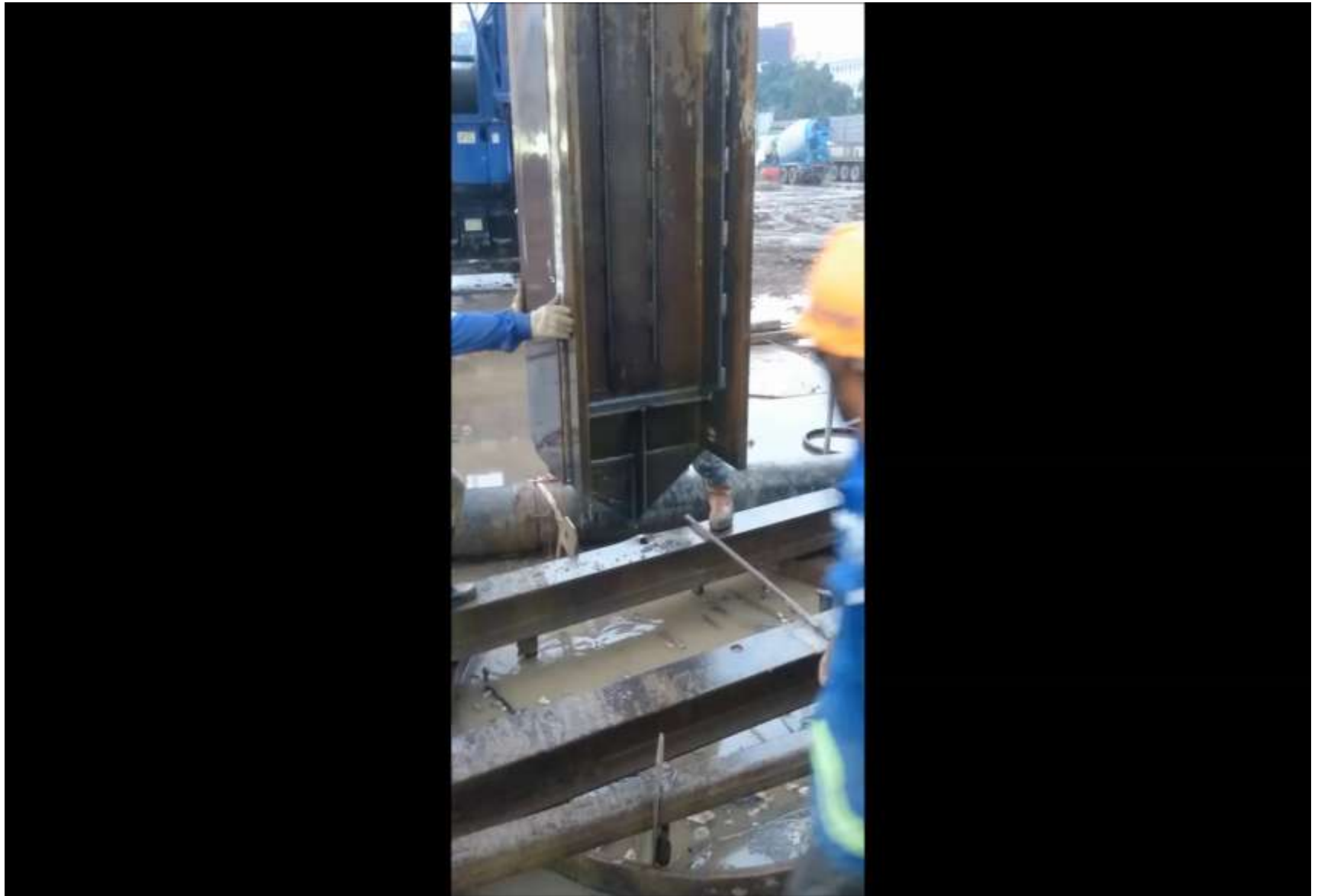
BƯỚC 4 - TRẮC ĐẠC KIỂM TRA VỊ TRÍ, CAO ĐỘ VÀ ĐỘ THẲNG ĐỨNG CỦA KINGPOST







King post installation on top of pile



Installation of King Post





TOP DOWN METHOD

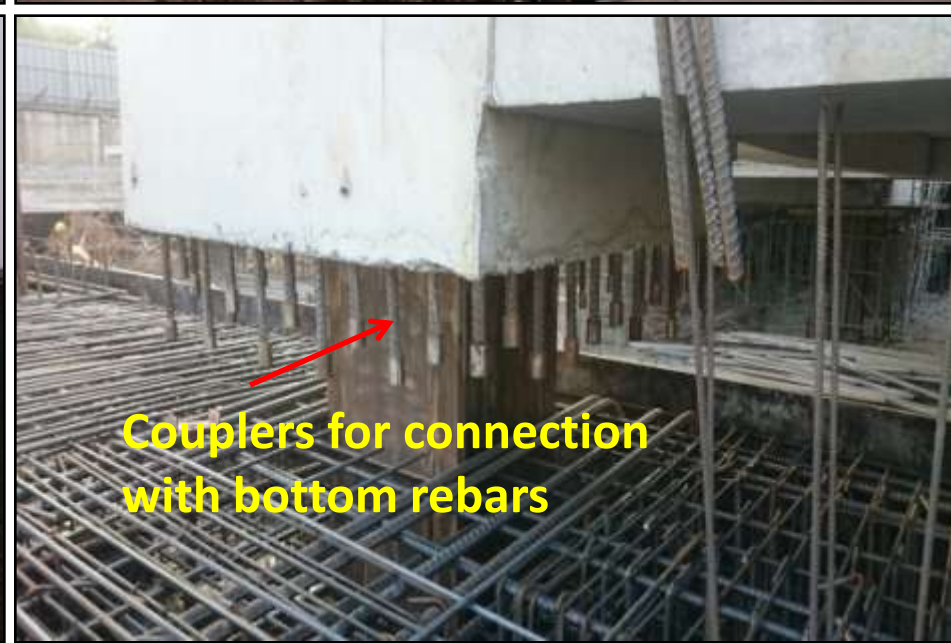
3. Ground floor Slab Construction











TOP DOWN METHOD

4. Excavation and Basement Slab B1 Construction





Excavation works ongoing for Basement B1





Levelling of soil and installation of formwork



Basement B1 formwork completed

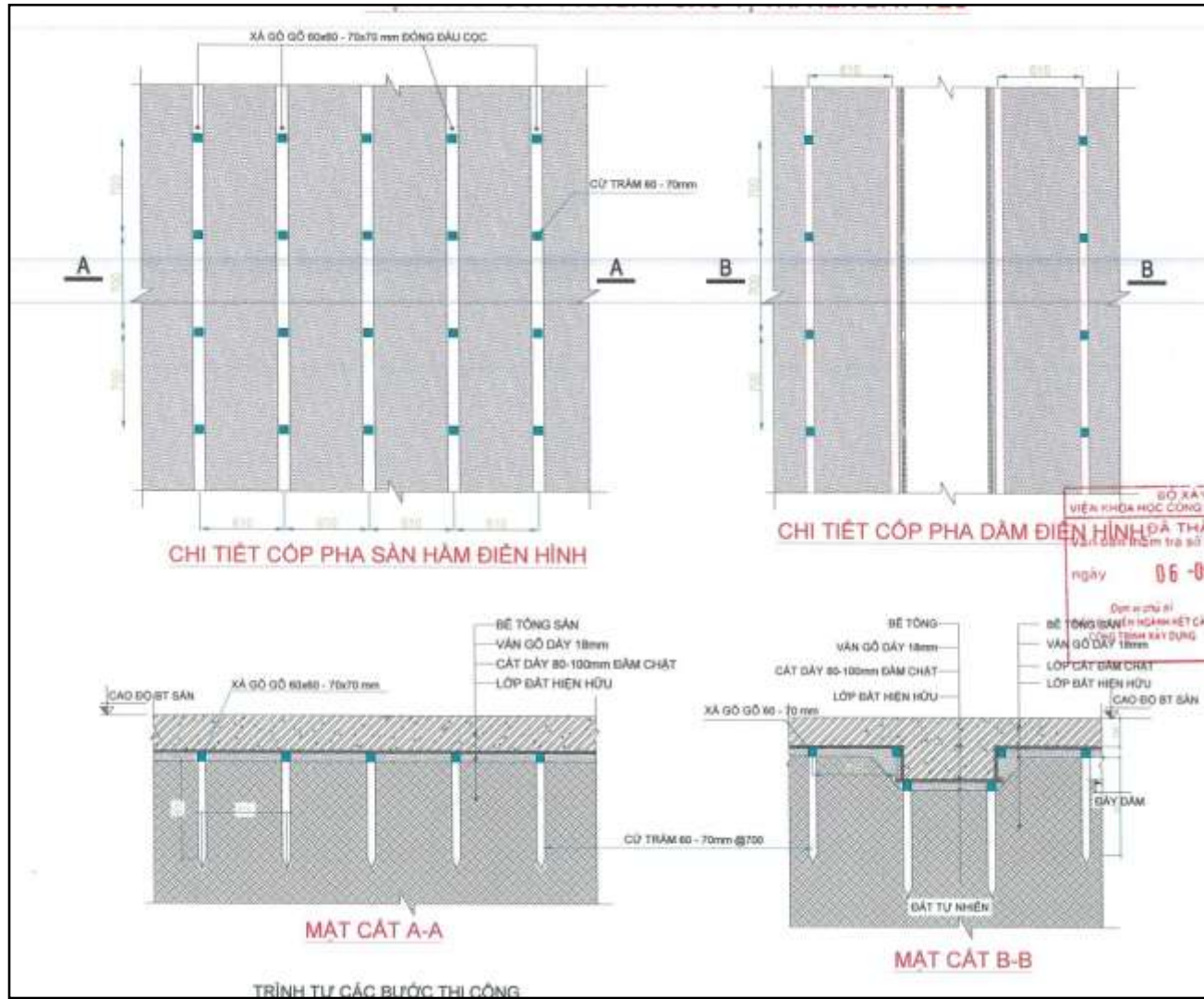


Soil load testing following compaction



Installation of Wood Post for Soil Improvement





Support of Soil formwork on wooden posts



Welding Steel Plates for King Post Connection to RC Beam



King post/RC Beam connection



Installation of rebar for columns top down



Installation of reinforcement of slab



Starter bars for connection with RC Column Bars



Coupler

Fixing reinforcement from top to bottom







Casting of slab



Casting Basement B1 Slab@Top Down



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TOP DOWN METHOD

5. Continue Excavation to Lower Basement levels









**Excavation for Basement B4 and
foundation slab@Top Down**



**Excavation for Basement B4 and
foundation slab@Top Down**



Excavation for Basement B4 and foundation slab@Top Down



Material transfer to Basement 4 through slab opening



**Slab Opening for
excavation,
material transport
and ventilation**

TOP DOWN METHOD

***6. Reinforcement Installation and
Casting Mass Concrete for foundation slab
Total: 27,500 m³***



Installation of Reinforcement in Lift Pit



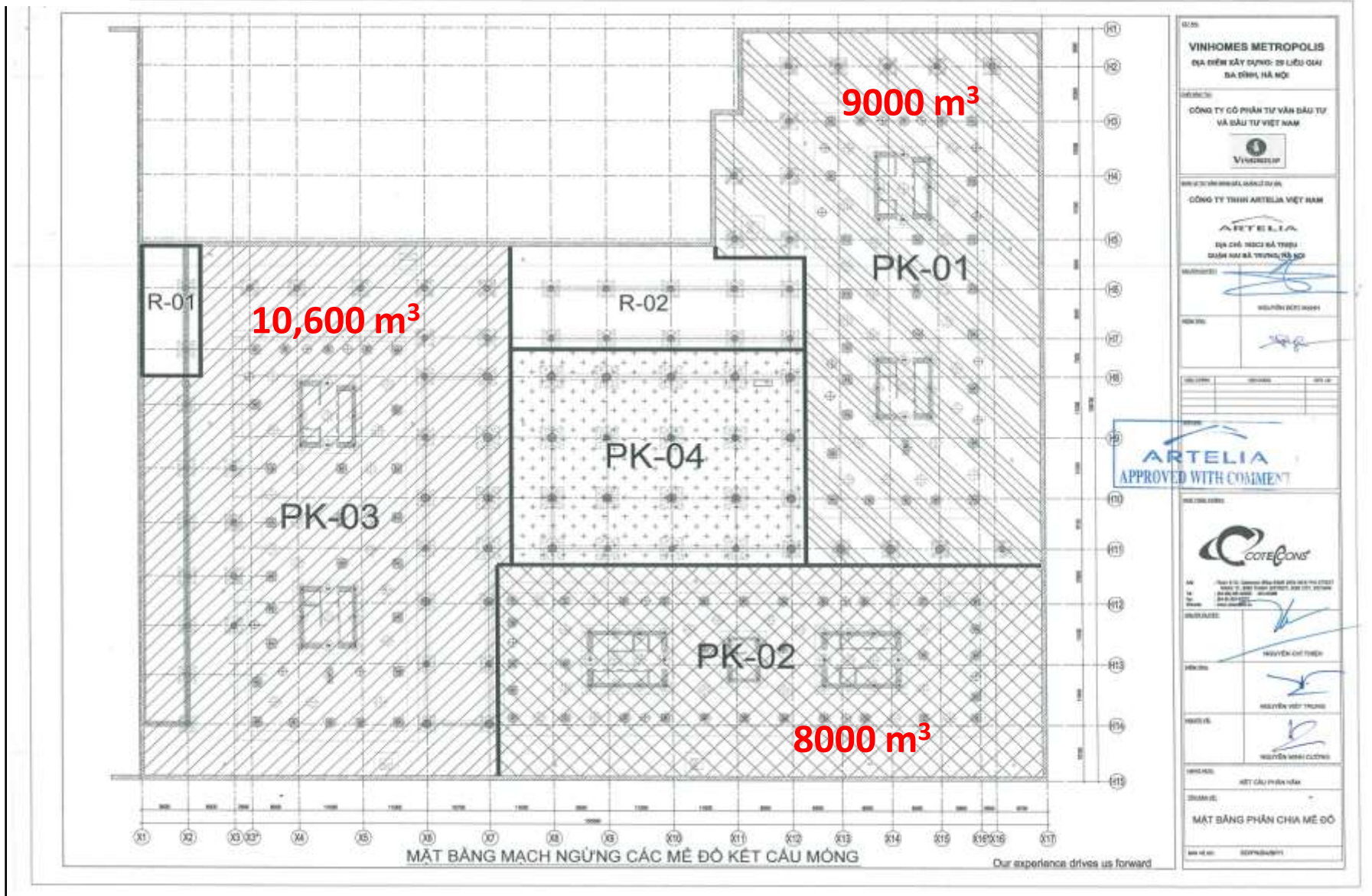
Fixing of couplers for column reinforcement



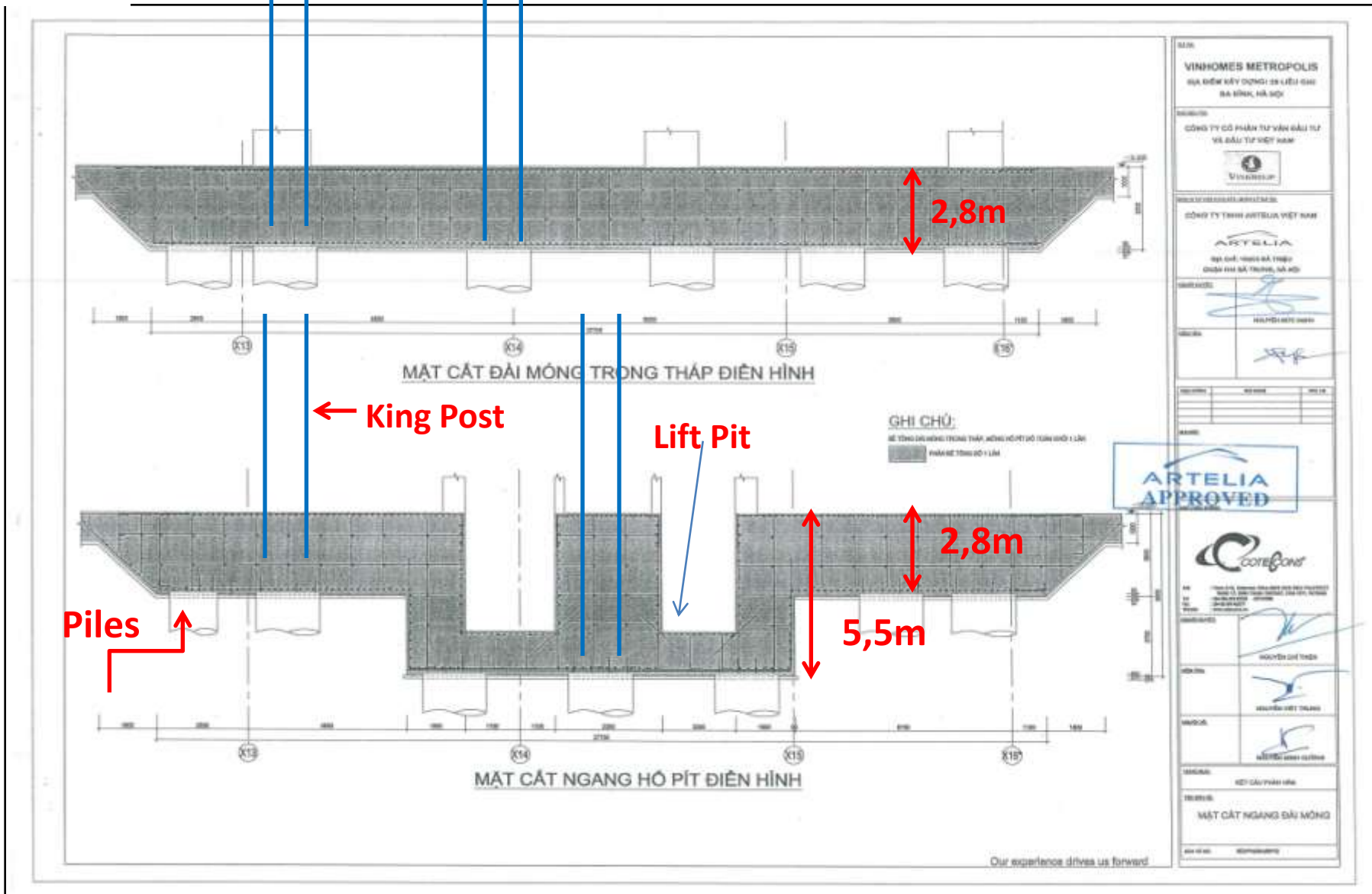
Encasement of King Post / Installation Column Reinforcement



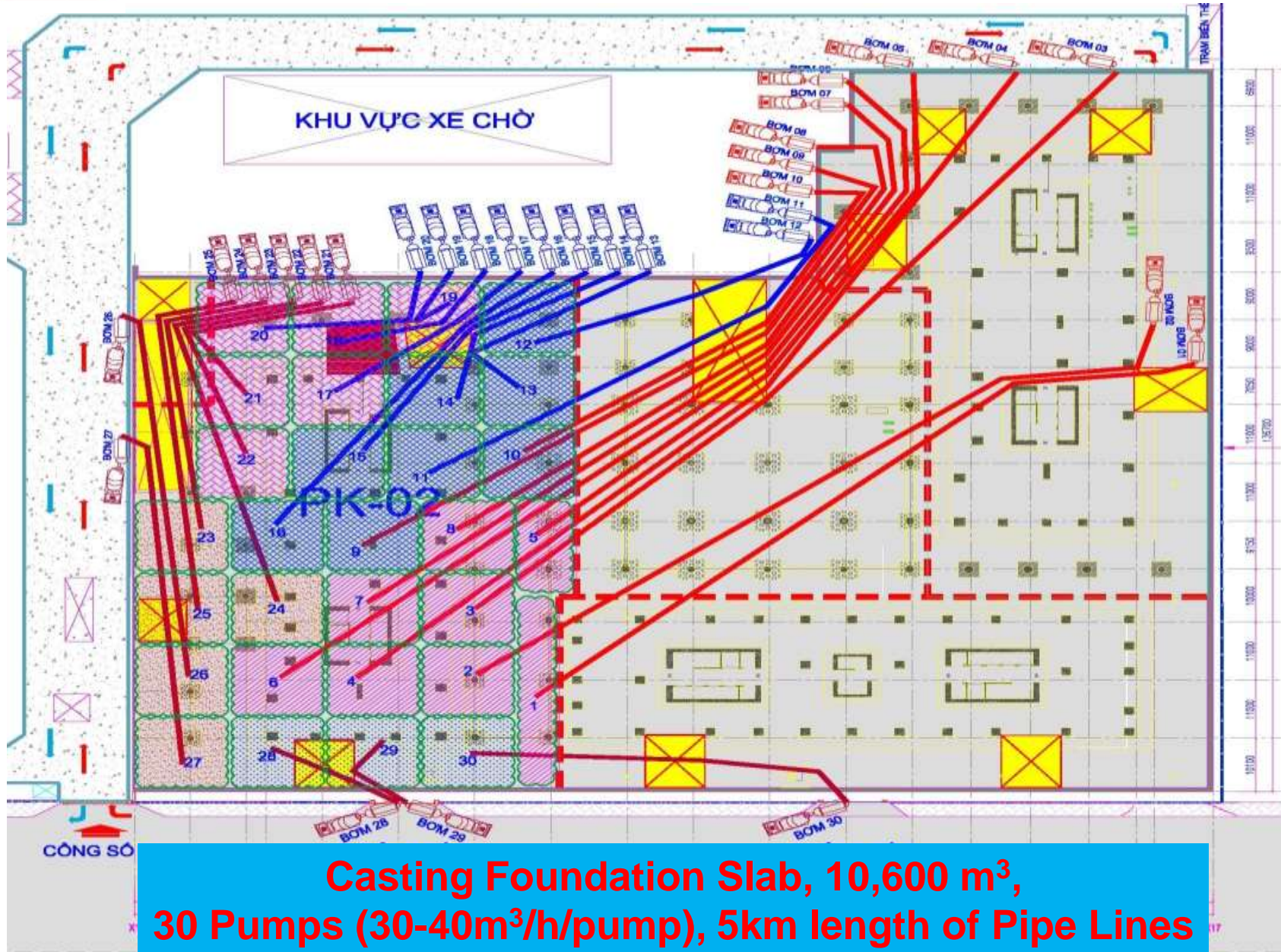




Plan for Foundation Slab at B4



Cross Section for Foundation Slab, B4

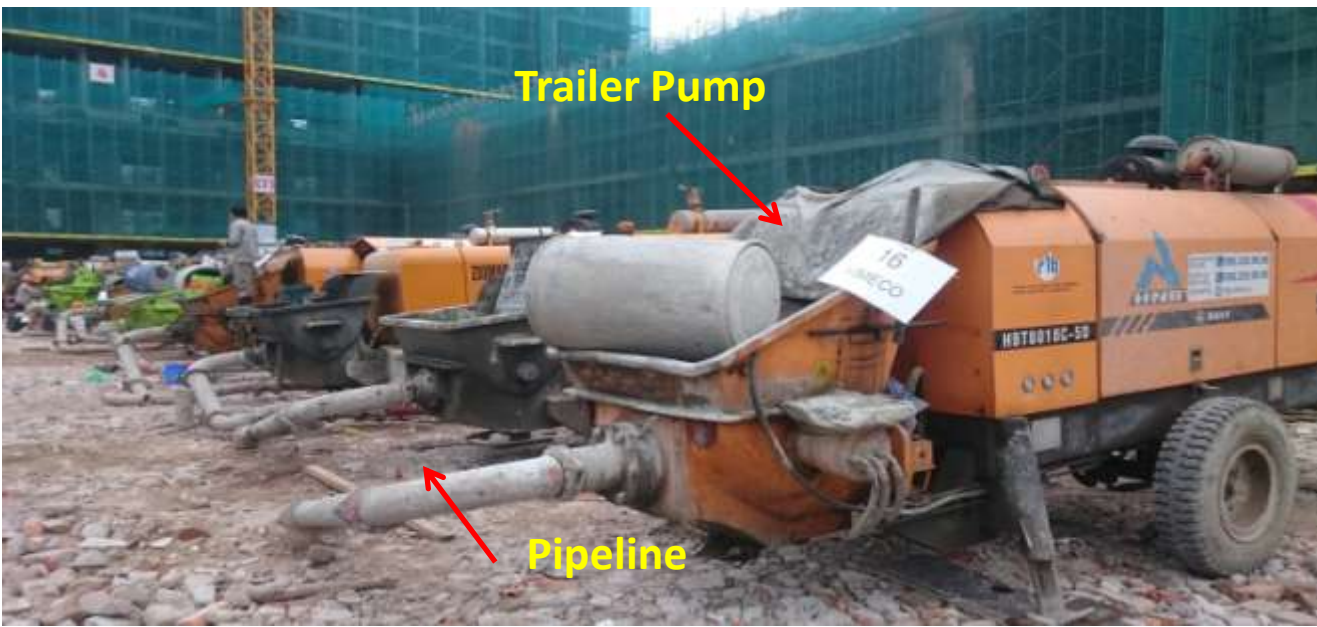




Preparation Works for Casting – Installation of Pipe Lines



Preparation Works for Casting – Installing Pipe Lines



Slump Test and Temperature Monitor



Fresh Concrete must not exceed 30C





Transit Mixers arrival to site



Arrival of Concrete Mixers and Start Casting Foundation Slab





Aerial View/setting out of Concrete Mixers

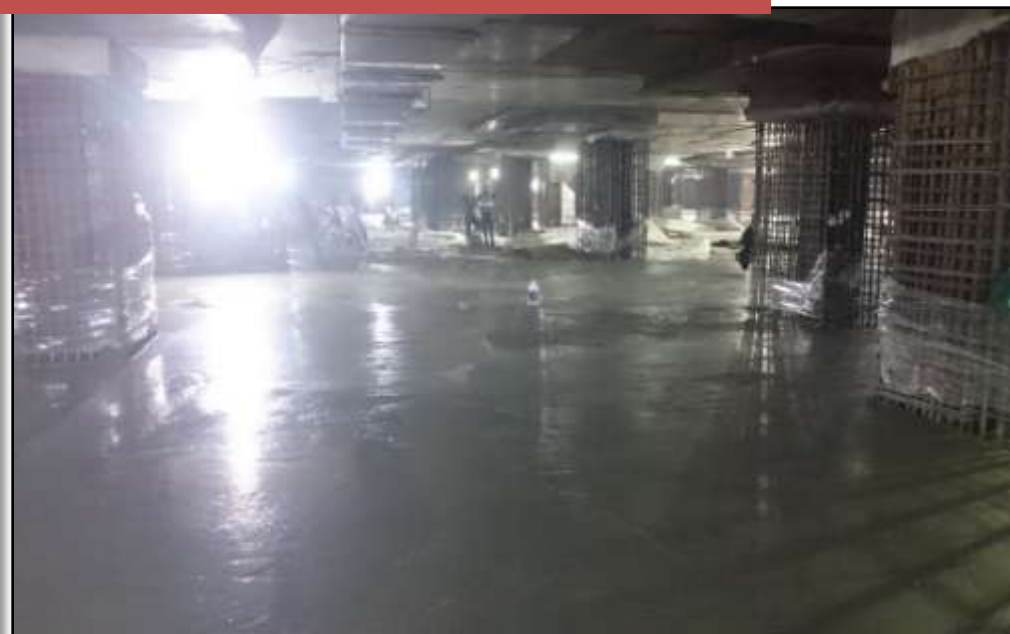


Casting Foundation Slab Mass Concrete





Casting Foundation Slab Mass Concrete



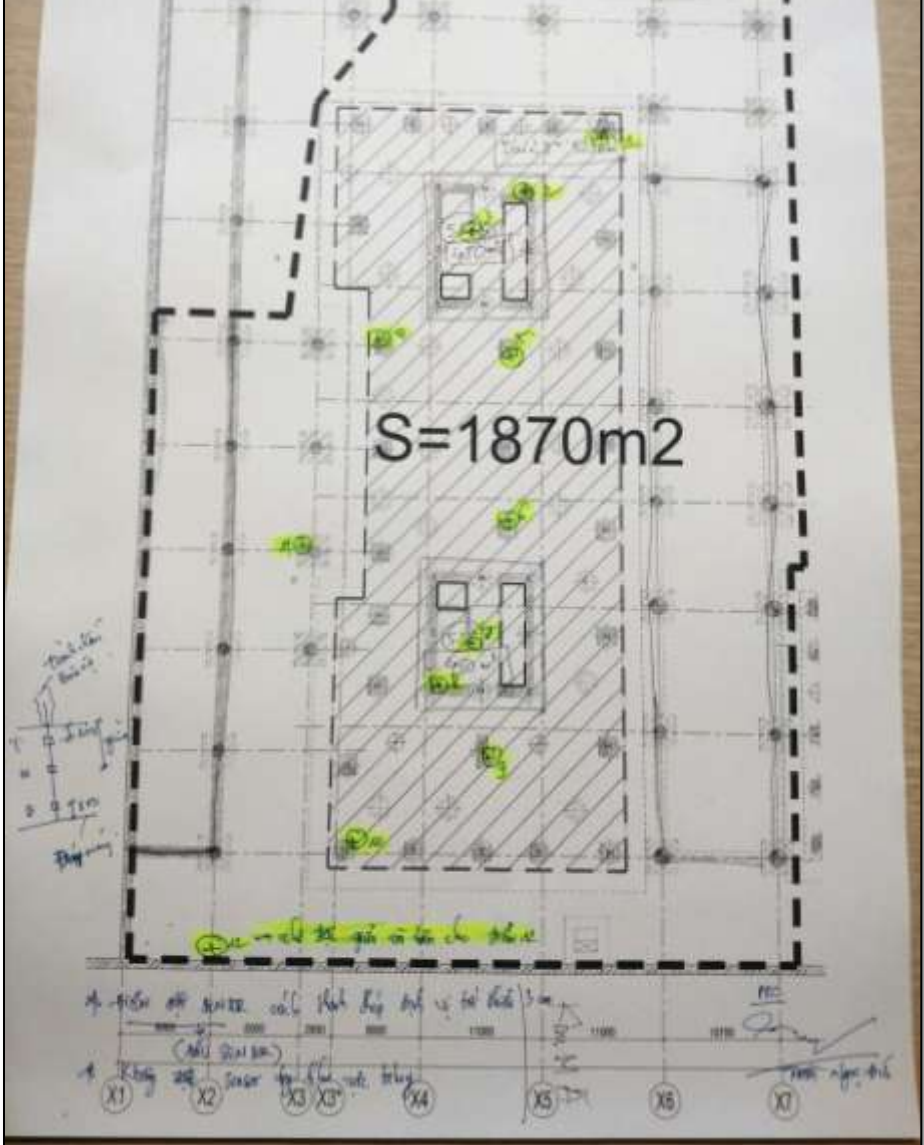


Casting Foundation Slab@top down



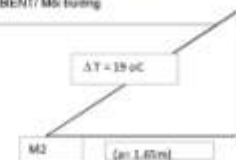
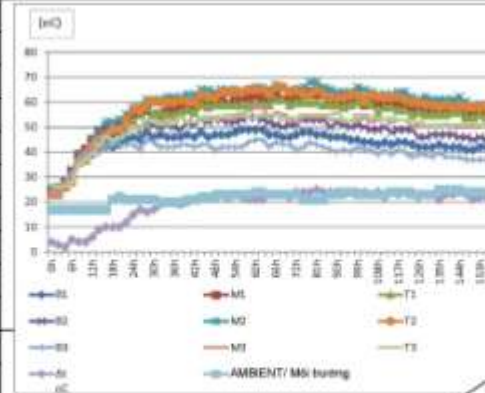
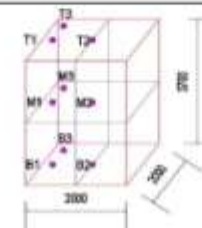
Casting Foundation Slab@top down

Mass Concrete - Temperature Control



		MASSIVE CONCRETE TEMPERATURE MONITORING RECORD															
Customer/ Khách hàng		D'CAPITALE															
Grade of Concrete/ Mác		B30															
Date of Casting/ Ngày đổ		12/01/2017															
Structure/ Cấu kiện		VD-01															
Ambient Temperature (°C)																	
Fresh Concrete Temperature																	
No. / số	Hours / giờ	Date/ Times (ngày/ giờ)	Temperature (°C) of mock up/ Nhiệt độ tại các vị trí của Mockup											Tmax	Tmin	ΔT °C	AMBIENT / Môi trường
			Vị trí 1/ location 1			Vị trí 2/ location 2			Vị trí 3/ location 3								
			B1	M1	T1	B2	M2	T2	B3	M3	T3						
1	0h	5:30:00 PM	12/01/2017	25	25	24	24	23	23	25	23	27	27	23	4	17	
2	2h	7:30:00 PM	12/01/2017	26	25	23	26	25	23	26	23	26	26	23	3	17	
3	4h	9:30:00 PM	12/01/2017	28	28	26	28	27	26	28	26	28	28	26	2	17	
4	6h	11:30:00 PM	12/01/2017	32	32	28	31	30	28	32	28	33	33	28	5	17	
5	8h	1:30:00 AM	13/01/2017	37	35	36	36	35	36	36	35	38	35	35	4	17	
6	10h	3:30:00 AM	13/01/2017	41	41	37	39	40	37	41	40	43	41	37	4	17	
7	12h	5:30:00 AM	13/01/2017	43	43	40	42	45	42	43	44	45	45	39	6	17	
8	14h	7:30:00 AM	13/01/2017	45	48	43	45	49	45	48	46	49	49	40	9	17	
9	16h	9:30:00 AM	13/01/2017	47	50	46	45	52	47	49	47	48	52	42	10	17	
10	18h	11:30:00 AM	13/01/2017	49	49	46	46	53	49	49	49	49	52	43	10	21	
11	20h	1:30:00 PM	13/01/2017	49	51	47	47	53	49	49	49	48	53	43	10	22	
12	22h	3:30:00 PM	13/01/2017	49	53	49	49	55	51	49	49	47	55	43	12	21	
13	24h	5:30:00 PM	13/01/2017	46	55	52	50	58	57	49	51	50	58	43	13	21	
14	26h	7:30:00 PM	13/01/2017	45	55	55	48	58	57	49	50	49	58	41	17	21	
15	28h	9:30:00 PM	13/01/2017	48	57	58	52	61	60	49	53	53	61	49	18	21	
16	30h	11:30:00 PM	13/01/2017	46	55	55	55	61	60	49	52	52	61	44	17	21	
17	32h	1:30:00 AM	14/01/2017	47	55	56	50	61	60	49	52	53	61	42	19	20	
18	34h	3:30:00 AM	14/01/2017	46	56	55	51	62	60	49	52	53	62	42	20	20	
19	36h	5:30:00 AM	14/01/2017	46	57	55	50	62	60	49	52	53	62	42	20	20	
20	38h	7:30:00 AM	14/01/2017	46	58	56	49	62	61	49	54	54	62	41	19	20	
21	40h	9:30:00 AM	14/01/2017	47	59	57	52	63	60	49	52	53	63	43	20	21	
22	42h	11:30:00 AM	14/01/2017	46	58	56	51	64	60	49	52	53	63	42	21	21	
23	44h	1:30:00 PM	14/01/2017	48	61	59	53	65	61	49	53	54	65	43	22	22	
24	46h	3:30:00 PM	14/01/2017	46	61	58	52	65	62	49	54	55	65	43	21	22	

MÔ HÌNH LẮP BẶT SENSOR/ LOCATION SET UP THE SENSOR



Mass Concrete -Temperature Monitor During Casting
Max Temperature 70C, Differential (height) ΔT 25C



Curing of Mass Concrete



TOP DOWN METHOD

***7. Casting RC Columns/Walls at King Post
and Sika Grout injection of top
Completion of Top Down Method***





TOP DOWN METHOD



Casting RC Columns/Walls, encasing the King Post

TOP DOWN METHOD









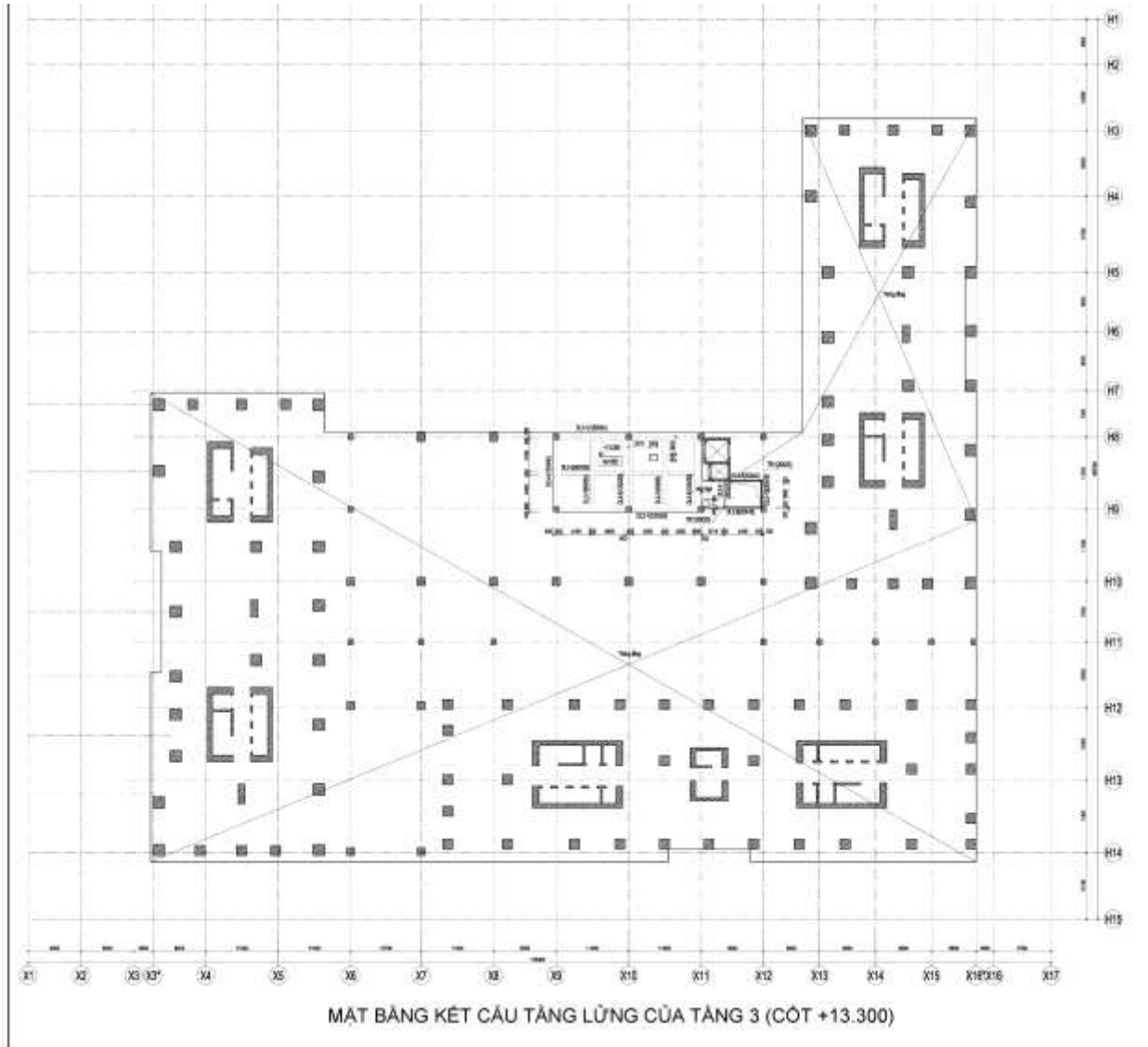
Completion of grouting for Columns/Wall



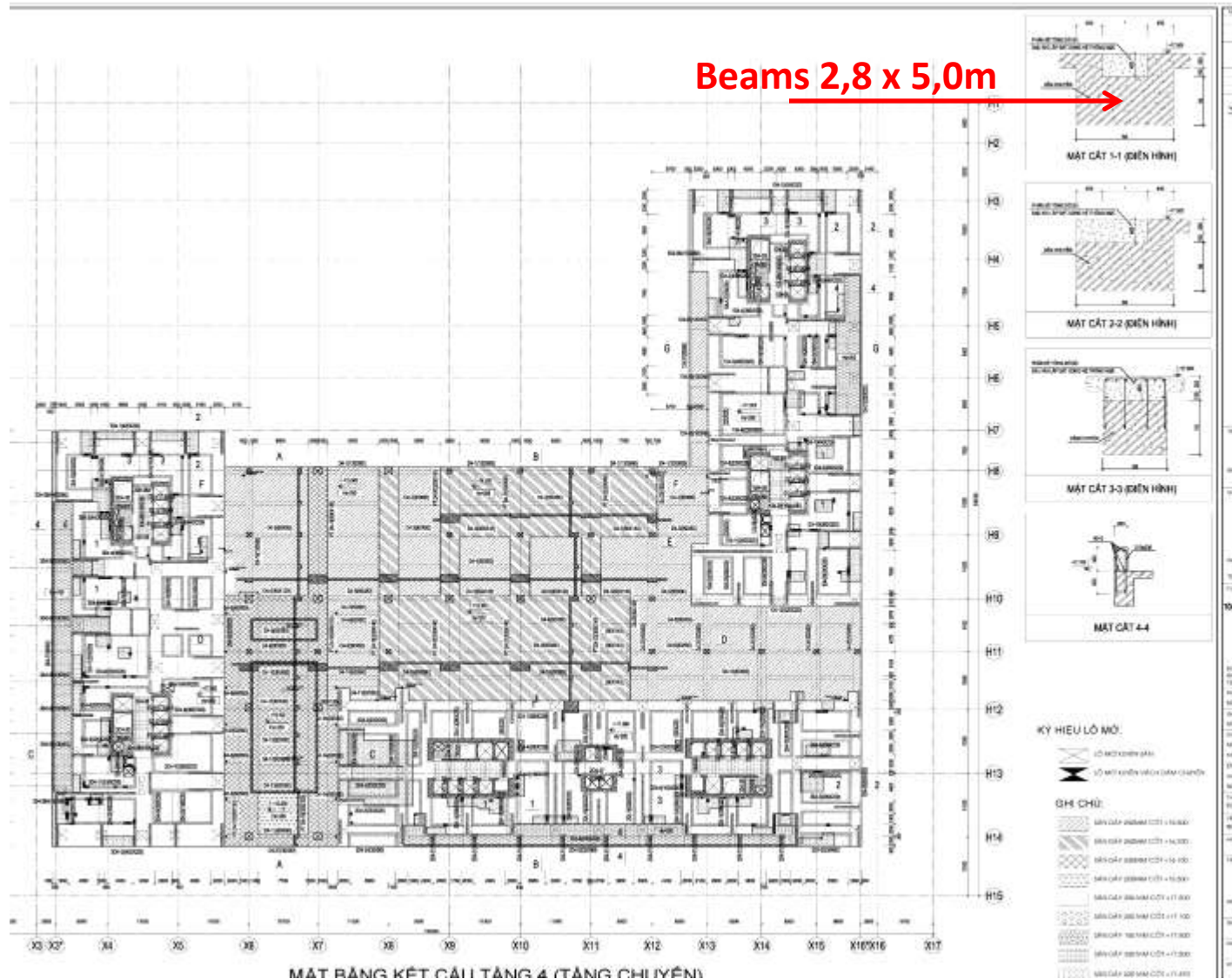
VINHOMES METROPOLIS
Lieu Giai - Ba Dinh - Ha Noi



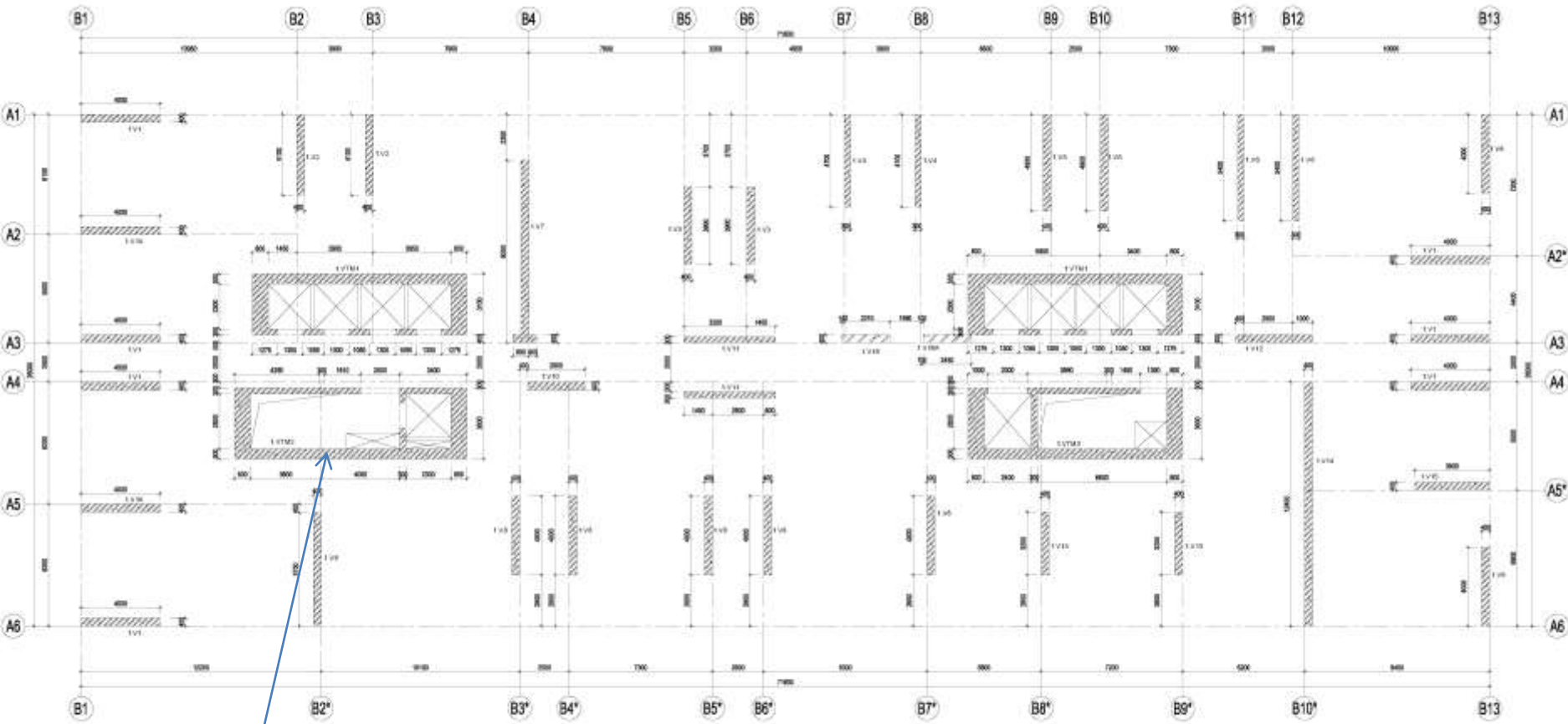
Superstructure Construction
Casting Transfer Floor Beam at Level 4, total 12,000 m³



Podium – Column/Wall Layout



Transfer Floor at Level 4



MẶT BẰNG ĐỊNH VỊ CỘT VÁCH TẦNG 5 - TẦNG 23

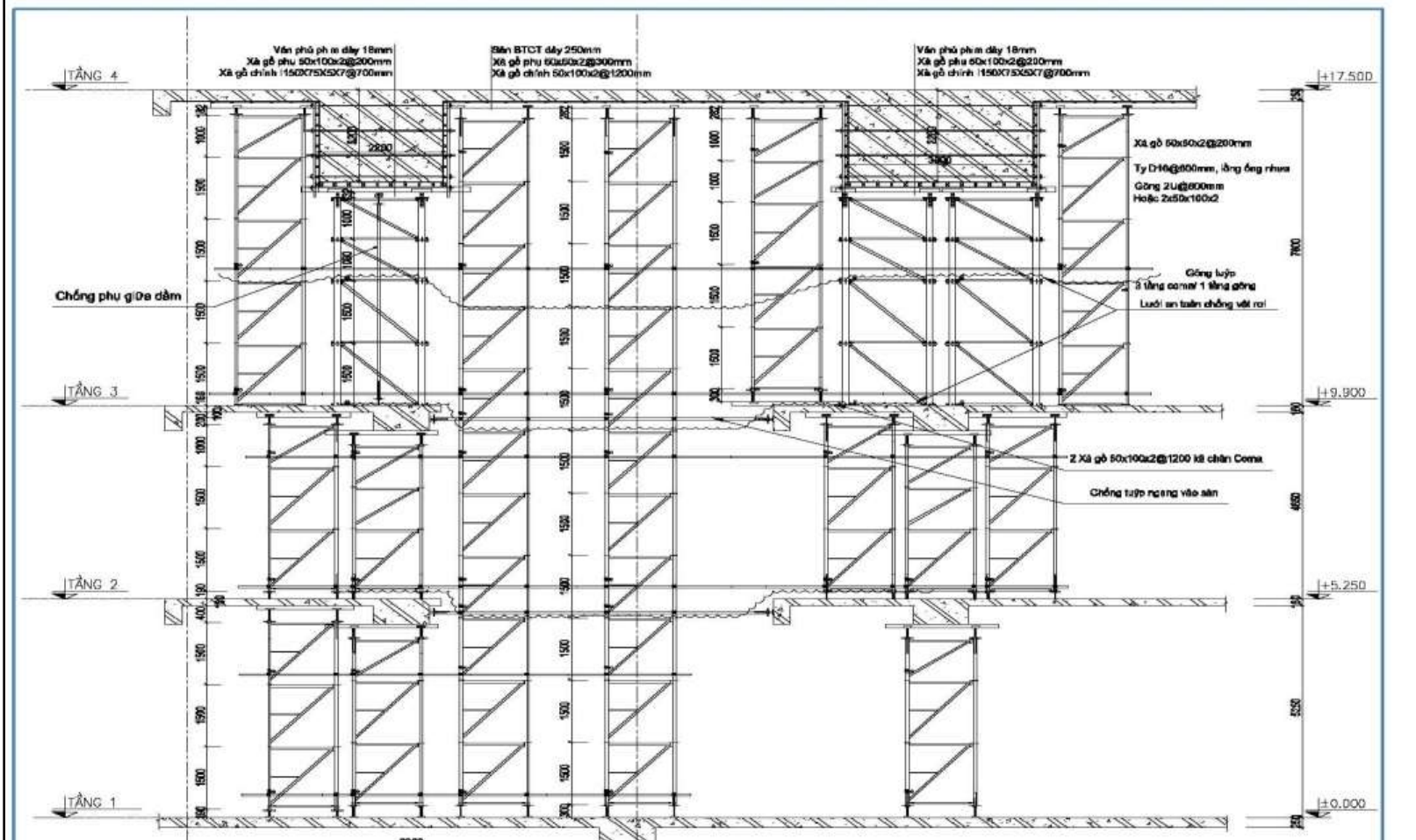
**Core Wall for Lateral Forces
Wind/Seismic**

Typical floor L5-L45 columns/wall layout





Công trình : TRUNG TÂM THƯƠNG MẠI, VĂN PHÒNG VÀ CĂN HỘ CAO CẤP



Scaffolding Layout for Transfer Beams



Casting Concrete of Transfer Floor Level L4



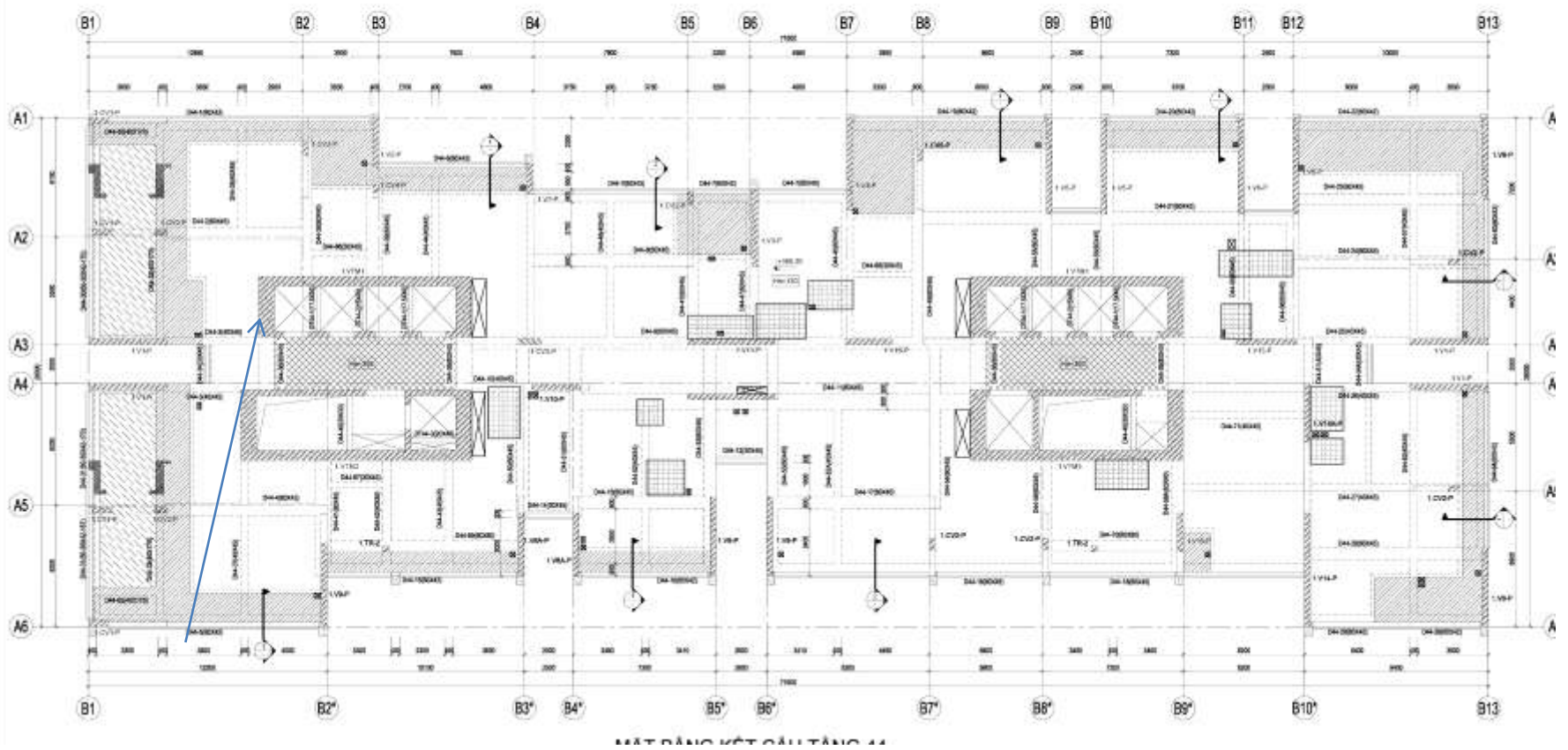


VINHOMES METROPOLIS
Lieu Giai - Ba Dinh - Ha Noi



Superstructure Construction

Alouminum Formwork for Typical Floors 5-45 Floor



Typical floor L5-L45 slab/beams layout



**Alounimun Formwork and Scaffolding
for Typical Floor L5-L45**





**Alounimun Formwork and Scaffolding
for Typical Floor L5-L45**





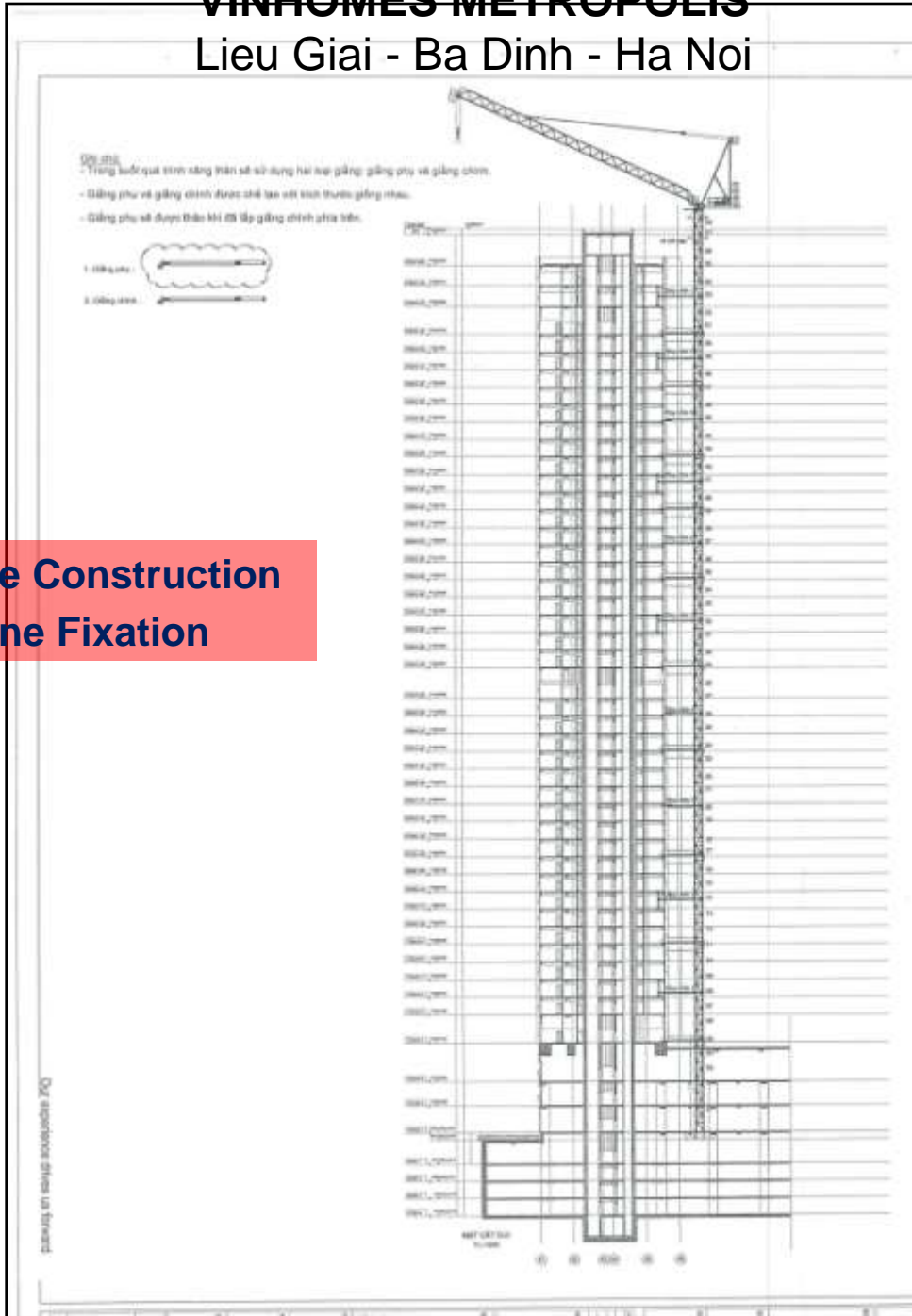
Tower Mounted Boom

**Superstructure at Level 10/ Construction of
Basement B4 and Foundation**



**Superstructure at Level 10/ Construction of
Basement B4 and Foundation**

**Superstructure Construction
Tower Crane Fixation**





VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



Team and Project Pictures

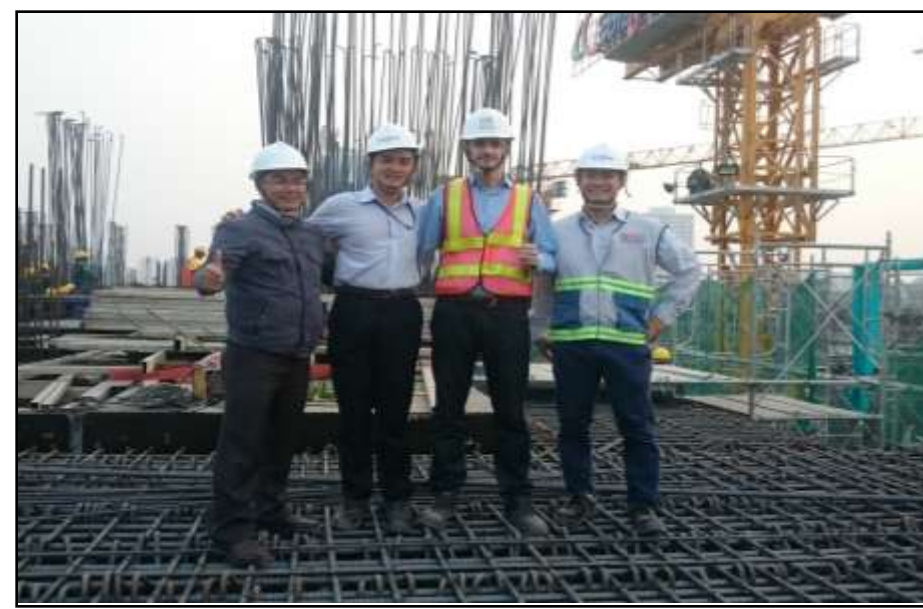
VINGROUP Project Director: Bui Trung Dung

ARTELIA Project Director: Bruno D' Arcangues

ARTELIA Project Manager: Constantinos Emm. Migiakis

COTECCONS Site Manager: Nguyen Chi Thien

VNCC Structural Designer: Nguyen Dinh Thuc





VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



TEAM PICTURES – VINGROUP-ARTELIA-COTTECONS





ARTELIA Team Picture – During TET (January) 2017





TOP DOWN COMPLETION



**Superstructure at Level 12/ Basement B4, Foundation
and RC Columns Completed**

TOP DOWN COMPLETION



Superstructure at Level 25, October 2017

STRUCTURE COMPLETION



Superstructure at Level 45/ January 2018

STRUCTURE COMPLETION



Superstructure at Level 45

STRUCTURE COMPLETION



Superstructure at Level 45/ January 2018

STRUCTURE COMPLETION



Superstructure at Level 45/ January 2018

FACADE COMPLETION



Facade Installation on Progress/ April 2018

FACADE COMPLETION



Facade at Podium – Water Barrier/ April 2018

FACADE COMPLETION



Facade at Level 45/ May 2018

FACADE COMPLETION



Facade Completed/ July 2018

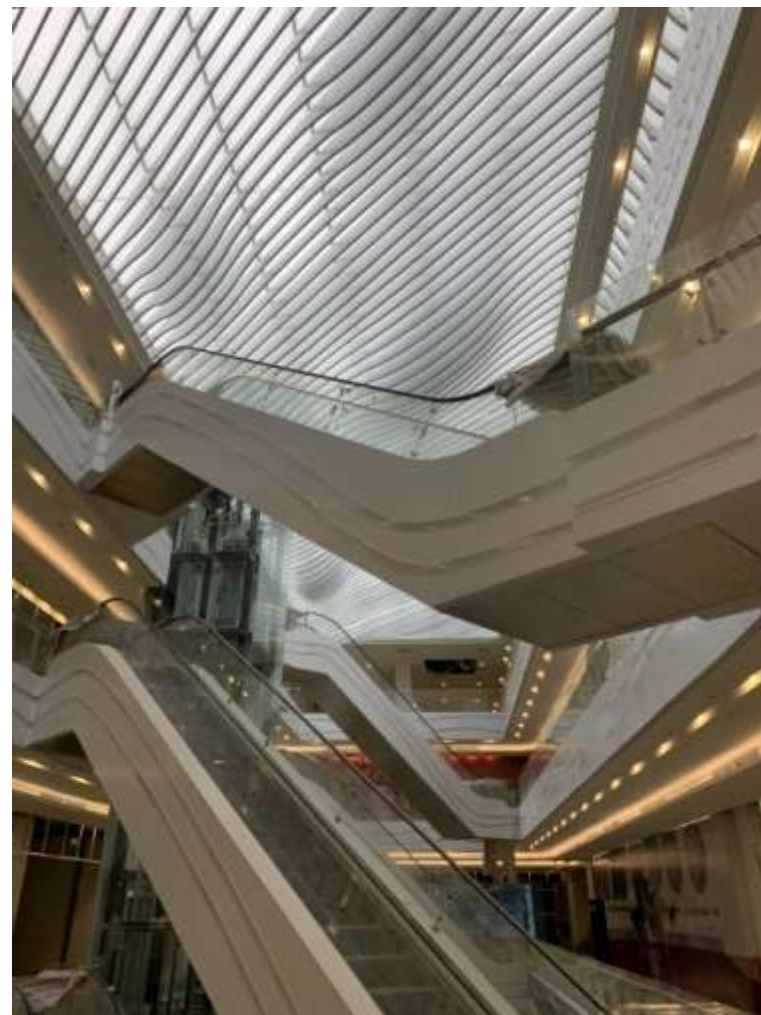
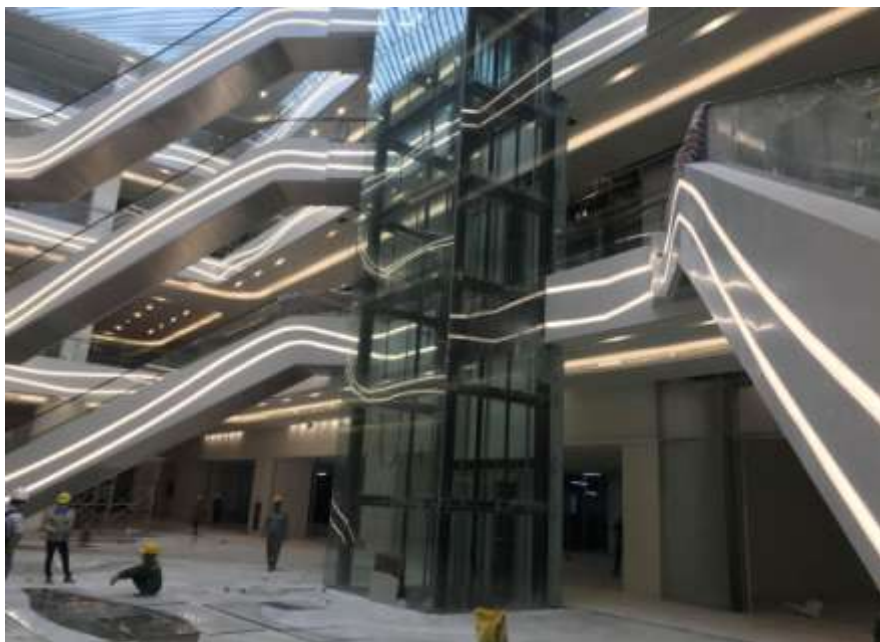
FACADE COMPLETION



Podium Facade Completed/ August 2018

VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



VINHOMES METROPOLIS

Lieu Giai - Ba Dinh - Ha Noi



Project Completion / September 2018

PROJECT COMPLETION



Areal View from Top of Tower

PROJECT COMPLETION



Areal View from Top of Tower

PROJECT COMPLETION



Opening Ceremony December 2018

**Thank You for
your attention**